

2002 SPECIFICATIONS 2XB HULL SYSTEM Bottom/Sides Thickness of Persons-NMMA lbs. (kg gallons order 2nd plate Alumacraft reserves the right to make Width & Height See diagram Maximum lbs. changes without notification or Maximum Beam available on special page 5 obligation. Dimensions, capacities Capacity, **WEIGHT** Approximate PEDESTAL SOCKETS ratings, specifications, warranty OVERALL LENGTH **HULL THICKNESS** Maximum FUEL TANK Capa (r=built-in reserve) SEATS (b=bench) information and prices are subject to HORSEPOWER BOTTOM change. See your dealer for current PEDESTALS **IRANSOM** CAPACITY BOW WIDTH DEPTH ✓ = Standard Equipment £25" O = Optional Equipment MODEL PG DIMENSIONS CAPACITIES HULL SEATING 19'10' P.6 96 96" 20"* 200hp 100/.080 9-2000# 1772# 60g,r .080 5 4р Trophy 195 6.0m 2.4m 1.1 m 2.4m .49m 148kv 909ka 805kn 2261 2.5mm **FISH & SPORT** P.6 18'10' 90' 43" 83" 20" 175hp 6-1535# 1436# 41g,r 100/.080 .080 .100" 4 5 Trophy 185 4р 130kv 696ka 651ka 155l P.6 17'6' 88 41' 84" 20" 140hp 6-1500# 1215# 23g .100/.080 .060 .080" 3 1a,2s Trophy 175 5.3m 2.2m 1.04m 2.1m .49m 100kv 552ka 2mm PR 16'11' 81" 81" 20" 381 115hp 5-1270# 1045# 23g 080/.060 .060 .080 1a,2s Trophy Sport 165 474kg 2.0m 96m 2 m 49m 86kw 576kg 2.0/1.5mn P.8 18'11 96' 43 95" 20" 200hp 6-1750# 1510# 41g,r .100/.080 .080 .100" 3 Зр 5 Tournament Pro 185 CS 2.4m 1.1m 24m 49m 150kv 686ka 795kg 2.5mm 18'11' 96' 43" 95" 20" 100hp 6-1750# 41g,r 1475# 100/.080 .080 .100 3 3р 5 Tournament Pro 185 2.4m 1.1m 2.4m 49m 75kw 795kg 670kg 17'11 43" 96' 95" 20"* 175hp 5-1550# 1415# 34g,r .100/.080 080 100 5 Tournament Pro 175 CS 3р 1.1m 130kv 705ka 643kg STYLE P.10 17'11 96' 43" 95" 20" 5-1550# 34g,r 90hp 1385# 100/.080 .080 .100" 3 3 3р Tournament Pro 175 2.4m 630kg P.10 16'10 81' 36 81" 20" 115hp 5-1400# 1050# 100/.065 **TOURNAMENT** 22g .080 .100" 2 2p 5 Tournament Pro 170 CS .91m 2.0m .49m P.10 16'10 81' 36 81" 20" 65hp 5-1250# 1005# 22g 100/.065 .080 .100" 2 2p 4 Tournament Pro 170 456kg 4.9m 91m 2 nm 49m 18kv 568kg P.12 88' 130hp 41 88" 20" 5-1310# 1175# Magnum 175 CS 34g .080/.080 .060 .080" 2 1a.1s 5 1.m 21m 49m 97kv 534kn 2/1 5mm 1 Smr P.12 17'11' 88' 41 88" 20" 80hp 5-1310# 1135# 34g 080/080 060 USU, Magnum 175 1a,1s 5.2m 2.1m 1.m 2.1m .49m 97kv 128 595kg 516kg 1.5mm 2mm P.12 16'5' 81' 36 81" 20" 22g 90hp 5-1245# 903# .080/.065 .080 1a,1s 5 Magnum 165 CS 4.8n .91m 68kw 414kg 566kg 2/1.6mm 831 2mm P.12 65hp 16'5' 81' 36 81" 20" 5-1250# 840# 22g .080/.065 .080 2 4 1a.1s Magnum 165 4 8n .91m 1.9m .49m 48kw 381ka 2/1.6mm 2mm P.14 16'5' 82" 36 82" 20" 75hp 5-1285# 880# 22g .080/.065 .080 5 1a,1s Navigator 165 CS 4 8n 2m 91m 2m 49m 56kv 578kg 396kg 2/1.6mm P.14 16'5 82 36 82" 20" 60hp 5-1295# 820# 22g .080/.065 .080" 1a,1s 4 **CLASSIC FISHING** Navigator 165 4.8n 91m 2m 49m 48km 583ko 369kg 83L 2/1.6mm 2mm P.16 16'6' 76" 37" 72.5" 20" 50hp 5-1235# 700# .080/.065 Lunker 165 LTD CS .060'1a,1s 4 .94m 1.9m 1.8m .49m 37kw 561kg 299kg 2/1 6mm P.16 37 16'6' 76" 72.5" 20 50hp 5-1235# 660# Lunker 165 LTD .080/.065 .0601 1a,1s 3 1.8m .49m 561ka 299ka P.16 16'6" 76" 37 5-1400# 72.5" 20 50hp 715# 100/.065 2 1a,1s Yukon 165 94m 636kg 325kg 2.5/1.6mm P.18 35hp 14'6 70" 63" 20" 4-865# 460# Fisherman 145 LTD .065" 1a,1s 2 1.7m 1.5m .49m 209kg 1.6mm P.19 16'7 70" V16 63" 15"/20' 40hp 5-1255# 287# 3h 569kg 4 8m 17m 15m 49m 30kv 130kg 1.7mm P.19 14'3' 68" 63" 15"/20" 245# V14 5-1015# .065 3b 4.3m 1.6m 1.5m .49m 19kw 461ka 111ka 1.6mm



P.19

P.19

14'1

4.2n

12'1"

Exterior: Mica Black Metallic w/Light Sand Metallic Interior: Light Sand Metallic Midnite Star Gray Carpet

T14V

T12V



26

41m

26'

.41m

60" 16"

1.5m .41m

60" 16"

15hp

6-11kw

10hp

4.5-7.5kv

Exterior: Burgundy Metallic w/Light Sand Metallic Interior: Light Sand Metallic True Mica Mist Carpet

61

1.5m

60"



180#

82kg

153#

69kg

Exterior: Green Pearl Metallic w/Light Sand Metallic Interior: Light Sand Metallic True Mica Mist Carpet

4-824#

374ka

3-655#

318kg



3h

3h

Exterior: Midnight Blue Metallic w/Light Sand Metallic Interior: Light Sand Metallic True Mica Mist Carpet

.060"/ 050

060"/ 050

1.5/1.3mm

CONSOLE No-feedback steering (d=dual cables, t=tilt wheel)	WINDSHIELD (c=curved tempered glass)	INSTRUMENTS Speedometer, tachometer, voltmeter, horn, blank gauge	STEREO AM/FM/CD 2 speakers	LIVEWELLS Aerated (=insulated, r=recirculating, t=timer, 1=light, d=remote drain, bb=bait bucket)	TROLLING MOTOR SYSTEM Voltage (b=bow, a=aft)	POWER POINT SOCKET	BATTERY STORAGE Forward	TROLLING MOTOR Minn Kota pre-rig	GRAPH Lowrance liquid crystal	STORAGE Lockable 7' rod storage	COLORS Paint and carpet options	St. Peter, MN 56082	Lifetime of Value ARKANSAS Highway 67 North, Box 189 Arkadelphia, AR 71923 246-5555 Fax: 870-246-4507 www.alumacraft.com
		SOLE		LIVEWELL		TROM		_	MISC		COLORS	STANDARD FEATURES	FACTORY OPTIONS
✓dt	√ c	/	1	2 itld w/baitwell	√ b 12/24V	1	2	0	0	/	#2, #3, #4, #5	High rise top set w/boot (195, 185, 175) Bow casting platform Top storage	Extra seat w/pedestal Bow seat cushions
✓dt	√ c	✓	1	2 itld	√ b 12/24V	1	2	0	0	1	#2, #3, #4, #5	Master electrical switch lce chest/dry storage (195, 185) Fire extinguisher	Laydown sleeper seatJump seats (195, 185)
✓t	√ C	1	1	1 it w/baitwell	√ b 12V	1	1	0	0	/	#2, #3, #4, #5	Automotive style fuse panel Locking glove compartment Running lights	Convertible top and boot (Sport 165) High rise top and boot (Sport 165)
√ t	√ c	1	✓ cassette	1 it	√ b 12V	-	1	0	0	/	#2, #3, #4, #5	Dual bilge pumps: 1 auto, 1 manual (195, 185) Lighted rod locker (195, 185)	Side, aft, windshield curtains, bow cover Mooring cover
✓dt	✓	/	/	2 rtld w/bb	✓ba 12/24V	/	2	0	0	/	#1, #3, #4, #5	Locking electronics compartment w/ fuse box Master electrical switch	Extra seat with pedestal
-	-	✓	1	2 rtld w/bb	✓ba 12/24V	✓	2	0	0	/	#1, #3, #4, #5	Tilt/trim button (tillers) Trolling motor battery condition gauge	Dual console (185 CS, 175 CS) Mooring cover
✓dt	1	1	1	2 rtld w/bb	✓ba 12/24V	✓	2	0	0	/	#1, #3, #4, #5	Lighted rod lockers Rod tubes and rod savers (185, 175)	
-	-	/	1	2 rtld w/bb	✓ba 12/24V	1	2	0	0	/	#1, #3, #4, #5	Interior courtesy lights EZ pump livewell pickup	
√ t	1	/	1	2 rtld w/bb	✓ba 12/24V	1	2	0	0	/	#1, #3, #4, #5	Fire extinguisher Automatic bilge pump Dual bilge pumps: 1 auto, 1 manual (185)	
-	-	1	1	2 rtld w/bb	√ ba 12/24V	1	2	0	0	/	#1, #3, #4, #5	Running lights Grab handles	
/	✓	✓	-	2 rtld w/bb	√ ba 12/24V	-	2 .	0	0	/	#1, #3, #4, #5	Locking electronics compartment (165 tiller) Grab handles	Extra seat with pedestal Seat arm rests
-	-	✓	-	2 rtld w/bb	✓ba 12/24V	-	2	0	0	/	#1, #3, #4, #5	Bilge pump Auto bilge pump (175)	Battery charger Mooring cover
✓	✓	✓	-	1 tld w/bb	√ ba 12V	-	1	0	0	/	#1, #3, #4, #5	Fire Extinguisher	
-	-	✓	_	1 tld w/bb	√ ba 12V	-	1	0	0	/	#1, #3, #4, #5		-
✓	✓	√ No horn	-	1 tl w/bb	√ b 12V	-	1	0	0	/	#1, #3, #4, #5	Grab Handles Running lights	Extra seat w/pedestal Seat arm rests
_	– No h	√ norn, no vo	- oltmeter	1 tl w/bb	√ b 12V	-	1	0	0	/	#1, #3, #4, #5	Fire Extinguisher Bilge pump	Mooring cover
_	1	-	-	1 L w/bb	√ b 12V	_	1	0	0	1	#6, #7	Interior lights Aqueduct tray Rod savers Wireway tubes	Extra seat w/pedestal Seat arm rests Mooring cover
_		-	-	1 L w/bb	√ b 12V	-	1	0	0	✓	#6, #7	Bow storageBilge pumpGrab HandlesRunning lights	
0	-	-	-	1	-	-	1	0	0	/	#8	Wireway tubes Vinyl floor	Steering console
0	-	-	-	1	-	-	-	-	_	-	#8	Vinyl floor Grab Handles Running lights Bilge pump Aqueduct tray	Steering console
0	-	-	-	-	_	-	-	-	-	-	#9	• 15" outboard shaft (V16, V14) • 20" outboard shaft (V16, V16 Split Seat, V14, V14 Split Seat)	Deluxe • Steering console Split aft seat (20" transom only)
0	-	-	-	-	-	-	-	-	-	-	#9	Deluxe vinyl floor, driver seat (V16 SplitSeat, V14 Split Seat)	Clamp-on seats Seat arm rests
-	-	-	-	-	-	-	-	-	-	-	#9		Seat clamp w/swivel Upholstered seat
_	-	-	-	-	-	-	-	-	-	-	#9		Seat arm rests



Exterior: Mica Black Metallic w/Light Sand Metallic Interior: Light Sand Metallic True Mica Mist Carpet



Exterior: Oxford White Oxford White Midnite Star Gray Carpet Accent, Decals: Gray/Black



Exterior: Oxford White Interior: Oxford White True Mica Mist Carpet Accent, Decals: Green/Gold or Black/Gold



Interior: Dove Gray Gray Vinyl floor



Exterior: Lite Gray Interior: Dove Gray

LIVEWELLS

Aerated livewells keep fish lively. Some models also feature recirculation with timer, lighting, remote drains and integrated bait buckets.

GAS TANKS

Built-in fuel tanks are positioned for optimum balance and better performance. Tournament Pros and Trophy 195, 185 have reserve supply.

SOLID SEAT BASE PLATES

Strong aluminum base plates below the floor make a ridid platform for seat base mounts. You'll feel the difference.

POURED FOAM **FLOTATION**

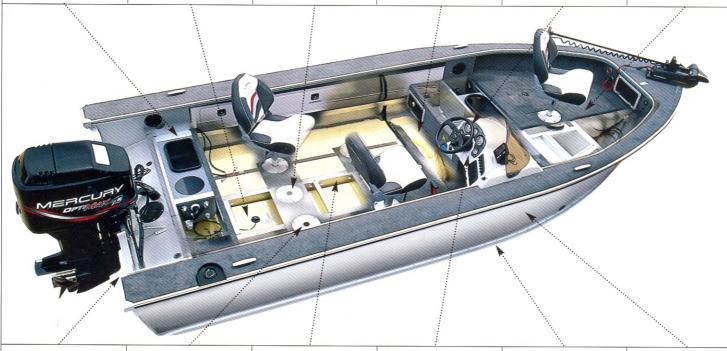
Gas-resistant flotation foam below deck increases hull strength, quieting ride and adding stability.

NO-FEEDBACK STEERING

Consoles are equipped with no-feedback steering mechanisms so you won't feel the motor tug on the wheel. Dual cables used on select models.

LONG-LIFE DECKS

Floor and platforms are constructed with specially treated marine plywood and covered with high quality Olefin marine carpeting.



ALUMA-CLAD TRANSOM

Treated, multi-laminated plywood is clad with thick aluminum for superior strength. Eliminates maintenance, minimizes vibrations and quiets the ride.

HAND HOLDS

Your passengers can reach a hand hold from every seat location. This simple convenience adds a comfortable measure of security when underway.

ALUMA-FRAME CONSTRUCTION

Heavy gauge aluminum transverse and longitudinal hull framing maximizes structural strength while minimizing weight.

STATE-OF-THE-ART INSTRUMENTATION

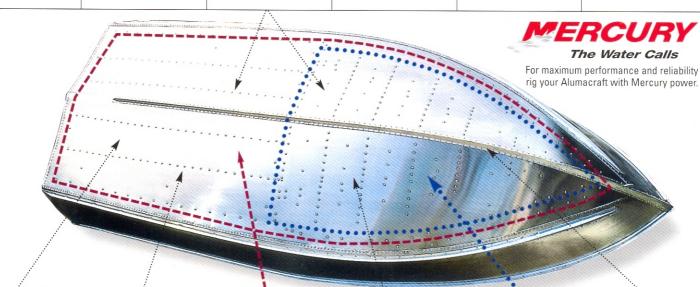
State-of-the-art instruments display accurate information. Engineered to withstand the elements for long life.

SPRAY RAIL

Extra large, contoured Reverse Dispersal Wave Action Spray Rails deflect splash down and away from cockpit giving Alumacrafts their famous dry ride.

URETHANE PAINT WITH CLEAR COAT FINISH

Best finish available. Durable, high-gloss finish resists chipping, corrosion and wear for years of brilliance. An Alumacraft exclusive. Select models.



HIGHEST GRADE MARINE ALUMINUM

There is no better material for building a boat. It's strong, puncture resistant, requires little maintenance and lasts a long time.

LIGHTWEIGHT, STRONG RIVETED CONSTRUCTION

Special hardened aircraft-grade rivets are extra strong. Oversized rivets used in stress areas rather than drilling more holes and doubling up with smaller rivets.

2XB HULL SYSTEM

Two aluminum plates protect the boat bottom. A second plate is riveted onto the one-piece bottom on Trophy, Tournament Pro and Magnum 175 models.

ONE-PIECE BOTTOM

The hull bottom is made from a single piece of aluminum for additional strength. 2XB adds a second aluminum layer onto this first plate.

2XB BOW

A second layer of thick aluminum is added to the one-piece bottom in the bow area on Tournament Pro, Trophy, Magnum, Navigator and Lunker LTD models.

REINFORCED CENTER KEEL

A one-piece, preformed, extruded keel extends from bow tip to stern providing a backbone of strength and protection. 1/4" solid aluminum at wear points.



20 1 EAR HULL VILLERTY

2XB. Stronger, smoother, quieter, drier. Better.

2XB WAS AN INDUSTRY FIRST

In 1997, our Tournament Pro and Trophy Series became the first boats ever put into production with two aluminum plates, not just one, protecting the boat bottom.

The experts immediately touted this new design as the biggest advancement in aluminum hull construction since the development of twin-plated bows in the 1980s. Back then, the new sport of competitive fishing would find pros routinely running flat out in rough water. Hull damage sometimes resulted. To give these boats more strength up front, manufacturers added a second plate to the bow area.

But when a boat is on plane, the bow isn't even in the water—the rest of the hull carries the load. Our engineers set out to develop a hull that was as strong amidship and aft as it was in the twin-plated bow.

Their solution was a beautifully simple one. By riveting a second plate to our AlumaFrame substructure, our engineers were able to increase hull strength the entire length of the boat and at the same time give the hull several other notable benefits.

We named this new hull design the 2XB (Two x Bottom = 2XB). A 2XB Hull has two layers of aluminum protecting the boat bottom while a 2XB Bow has twin-plating in the bow area.

The added strength the second aluminum plate endows is obvious, but the solid feel, the responsive handling, and the quiet ride this new hull delivered were bonuses many never expected.

TWO PLATES ARE BETTER THAN ONE.

To make a tire stronger, manufacturers use multiple plies and multiple belts. To make fiberglass stronger, additional layers of fabric are added. To make a stronger building material the mills developed plywood.

And in boat building, if a one-plate aluminum hull is strong, two will add more strength. If a single layer of aluminum is durable, another will increase durability. And if you like the extra confidence a thick single-plated hull gives you when the waters get rough, you'll love the peace-of-mind the twin-plated 2XB Hull brings to the water every day, especially if your family is on board.

THE RIDE IS MORE SOLID AND THE HANDLING MORE PRECISE.

Professional fishermen know boats, not engineering numbers. So when they came back from their first 2XB drive with a big grin we knew our new hull had passed their seat-of-the-pants test with flying colors. Over and over we heard:

"You can actually feel the difference. This is solid."

These crusty fishing pros were like automotive test drivers when they ran the new Alumacrafts through their paces. They tried to make it skid at top speeds. They cut left, then right, but the full-length deep-V held tenaciously onto every turn. "You just trim it down a notch and turn, no need to back off the power" they told each other. The handholds we mount beside every seat got a real workout during these sessions.

The 2XB design is simply the best handling, most responsive hull you'll find. Drive one, and, like the pros, you'll love the control.

A 2XB ADDS MUSCLE, NOT FAT.

Aluminum is the ideal material for building boats, it is strong but also lightweight. The second aluminum plate in <u>a 2XB Hull adds only minimal pounds to</u> a finished boat's weight, but it increases the overall hull strength considerably.

THE STRONG, SILENT TYPE.

We didn't set out to build a quieter hull, just a stronger one. We got both. When a boat is underway a lot of sound originates under the boat, and moves up into the cockpit where your passengers get to listen to it. Our second plate stops a lot of that noise. Sound dampening is one more 2XB bonus.

YOU WON'T GET WET BEHIND THE EARS.

This hull design has another nice feature, but the twin-plating has nothing to do with it. <u>Alumacraft boats are drier riding</u>. The sleek, deep-V shape and our extra-large spray rails deflect water down and away from the cockpit. You don't have to put up with the lake hitting you in the face anymore.

AFFORDABLE, AND AVAILABLE ON YOUR DREAM BOAT.

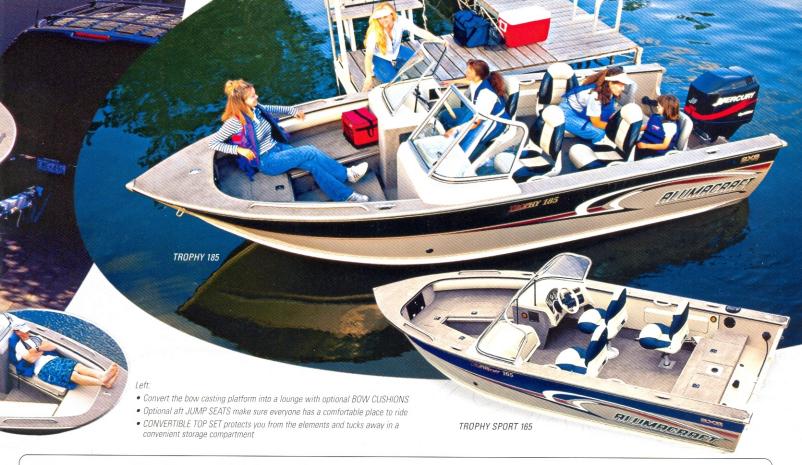
You'll find the sixth generation 2XB Hull on our 2002 Trophy Series, Tournament Pro Series and the Magnum 175s. The Magnum 165, Navigator 165 and Lunker 165 LTDs feature our 2XB Bow.

And here's more good news. <u>A 2XB boat costs less than many premium boats with only a single plate aluminum hull.</u>

2XB 20-YEAR HULL WARRANTY!

NEW FOR 2002—Trophy Series, Tournament Pro Series and Magnum 175 models are <u>warranted to the original owner for 20 years</u>. See your dealer for complete details!





These versatile Sport & Fish models are the SUVs of the boating world.

Trophies are roomy, they can handle the rough stuff with ease and they make every passenger feel comfortable and secure. The twin-plated 2XB Hull provides superior strength along with a smoother ride and more responsive handling. And inside, the extra-deep cockpit gives

piece-of-mind to parents with little ones on board.

These boats are first-class fishing rigs with casting platforms in the bow and stern, livewells, lots of storage, and precise low speed control. Convert the bow to cushioned seating and they become great bow riders.

A Mercury outboard ensures outstanding performance.

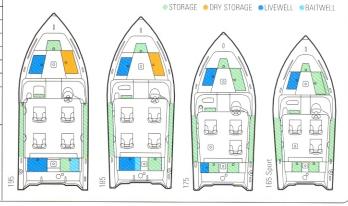
The new 19'10" 195 comes ready for everyone and everything. The 185 and 175 are a bit smaller, while the 165 Sport model offers Trophy features in a compact size. Your family, friends and clients will love them.

New! TROPHY 195	TROPHY 185	TROPHY 175	TROPHY SPORT 165
19'10" Length	18'11" Length	17'6" Length	16'11" Length
96" Width	90" Width	88" Width	81" Width
Weight: 1772#	Weight: 1436#	Weight: 1215#	Weight: 1045#
200 HP maximum	175 HP maximum	140 HP maximum	115 HP maximum
Fuel: 60 gallons w/reserve	Fuel: 41 gallons w/reserve	Fuel: 23 gallons	Fuel: 23 gallons
, Capacity: 9 persons	Capacity: 6 persons	Capacity: 6 persons	Capacity: 5 persons
2XB HULL: .100" bo .100"-2XB Bo	w 2nd plate	.100" bottom/.080" sides .080"—2XB Bow 2nd plate	.080" bottom/.060" sides .080"-2XB Bow 2nd plate
.080"-2XB Bott	om 2nd plate	.060"—2XB Bottom 2nd plate	.060"—2XB Bottom 2nd plati

- Twin-plated 2XB Hull System
- Superior handling in all conditions
- Extra deep interior
- No-feedback steering w/tilt wheel
- · Trolling motor electrics

Boats are pictured with optional accessories.

- Rod locker/storage (195 & 185 are lighted)
- · Convertible topset w/storage comp. (optional 165)
- Master electrical switch
- Stepped transom minimizes splashback
- And more, see complete specs pg. 2













- LIVEWELLS aft and forward feature lighting, timer, and a bucket/baitwell (all Tournament Pros)
- ROD LOCKERS along both gunnels makes rod storage handy and secure. One locker has rod tubes (185 and 175)
- Optional PORT CONSOLE will keep your passengers comfortable and out of the wind and rain (185CS and 175CS)
- The new aft ELECTRONICS CONSOLE is a complete command center (all Tournament Pro tillers)

"ERCURY

The Water Calls

If your sights are set on owning the best pro style boat made, this is the one you're looking for.

What makes a Tournament Pro 185 so impressive? Start outside with the 2XB Hull. The state-of-the-art, twin-plate design is stronger, smoother, and quieter than ordinary single-plate hulls. For you to be in control, you have to have control, so the 2XB was engineered to give you superior handling along with first-rate performance—in all waters, at all speeds. We recommend a powerful Mercury outboard to maximize the 185's outstanding performance capabilities.

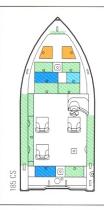
Your fishing style will never be cramped. Inside this extra-wide 96 SERIES pro you'll find everything a serious angler specifies: a wide-open layout, dual livewells, abundant storage, 12/24 volt electrics, even lighted rod lockers. If you want to fish with the best, put one of these pros behind your truck. Inside and out this is as good as it gets.

TOURNAMENT P	RO 185 CS & 185 tiller
18'11" Length	200 HP maximum (CS)
96" Width—96 Series model	100 HP maximum (tiller)
Fuel: 41 gallons w/reserve	Weight: 1510# (CS)
Capacity: 6 persons	Weight: 1475# (tiller)

2XB HULL: .100" bottom/.080" sides .100"-2XB Bow 2nd plate 080"-2XB Bottom 2nd plate

- Twin-plated 2XB Hull System with superwide 96 Series beam
- Superior handling in all conditions 12/24v trolling motor electrics
- Two lighted rod lockers
- · Locking electronics compartment
- . Console (CS) w/full instrumentation, no-feedback steering and tilt wheel
- And more, see complete specs pg. 2 Stepped transom

Boats are pictured with optional accessories.





TOURNAMENT PRO 9.











We made the popular Tournament Pro 175 a little more wonderful.

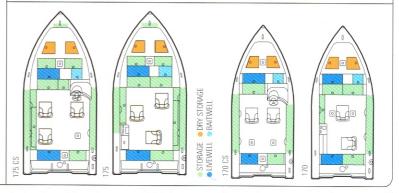
The 175 feels rock solid at top speed, rides butter-smooth in a chop, and handles like it's running on rails. And inside, it's fully equipped for non-stop tournament level fishing action.

How do you improve on a boat with credentials like that? This year we made it a full 96" wide! The superwide 96 SERIES stance makes it exceptionally stable—running and fishing—with even more room for a boat full of serious fishermen. Mate it with a smooth Mercury outboard and count on maximum performance.

The 170 is our most compact
Tournament Pro. It's smaller, but not short
on the things that count. The hull is a 2XB,
so expect handling and ride to be a notch
above anything else. And like the 185 and
175, it comes loaded with the features
pro-caliber fisherman demand. All packed
into a manageable boat just shy of 17'.

TOURNAMENT PRO	0 175 CS & 175 tiller	TOURNAMENT PRO	0 170 CS & 170 tiller
17'11" Length	175 HP maximum (CS)	16'10" Length	115 HP maximum (CS)
96" Width	90 HP maximum (tiller)	81" Width	65 HP maximum (tiller)
Fuel: 34 gallons	Weight: 1415# (CS)	Fuel: 22 gallons	Weight: 1050# (CS)
Capacity: 5 persons	Weight: 1385# (tiller)	Capacity: 5 persons	Weight: 1005# (tiller)
2XB Bow 2nd pla	100" bottom/.080" sides te thickness: .100" ate thickness: .080"	2XB Bow 2nd pla	100" bottom/.065" sides te thickness: .100" ate thickness: .080"

- Twin-plated 2XB Hull System with superwide 96 Series beam
- Superior handling and control in all conditions
 Two parated lighted l
- Two aerated, lighted livewells w/bait buckets
- Lighted 7' rod locker (170s)
- Two lighted rod lockers, one with rod tubes (175s)
- Rod box with rod savers (175s)
- · Locking electronics compartment
- Dry storage for cameras and valuables
- No-feedback steering w/tilt wheel
- And more, see complete specs on page 2
 Boats are pictured with optional accessories.



TOURNAMENT PRO 175

20-YEAR WARRANTY

Tournament Pro



MAGNUM 175 CS & MAGNUM 175 tiller New! A new 175 tiller rounds out this impressive lineup. Weight: 1175# (CS) 17'11" Length 88" Width Weight: 1135# (tiller) These Magnums are fishing favorites because they're deep, wide, stable and full of 130 HP maximum (CS) Fuel: 34 gallons room. And they come loaded with the stuff serious anglers can't live without. Like extra-80 HP maximum (tiller) large livewells, numerous storage compartments, and magnum-sized casting platforms. Capacity: 5 persons There's more to love. A Magnum rides and handles better than other boats in their 2XB HULL thickness: .080" bottom/.080" sides 2XB Bow 2nd plate thickness: .080" class. The 175s are built with the 2XB Hull System, and the 165s have our twin-plated 2XB Bottom 2nd plate thickness: .060" 2XB Bow. That means the ride is smoother, stronger, quieter and drier than what you'd MAGNUM 165 CS & 165 tiller expect from ordinary single-plate hulls. You're in complete control with precision handling MAGNUM 165 16'5" Lenath Weight: 903# (CS) in all kinds of waters, glass to chop. Rig yours with a powerful Mercury outboard and the 81" Width Weight: 840# (tiller) performance will get your blood flowing at a magnum rate. Fuel: 22 gallons 90 HP maximum (CS) Capacity: 5 persons 65 HP maximum (tiller) 2XB HULL thickness: .080" bottom /.065" sides 2XB Bow 2nd plate thickness: .080' • Twin-plated 2XB Hull System (175s), 2XB Bow (165s) · Superior handling in all conditions · No-feedback steering (CS models) · Locking aft electronics compartment (tiller 165) Extra large pro-type livewell w/bait bucket (2 in 175s) Stepped transom minimizes splashback · Lockable, 7' rod storage • And more, see complete specs pg. 2 Boats are pictured with optional accessories. **TERCURY** · Magnums are loaded with STORAGE SPACE including The Water Calls an EXTRA-LARGE LIVEWELL and 7' ROD LOCKERS · An aft ELECTRONICS COMPARTMENT puts critical information right in front of a tiller driver

MAGNUM 175 CS

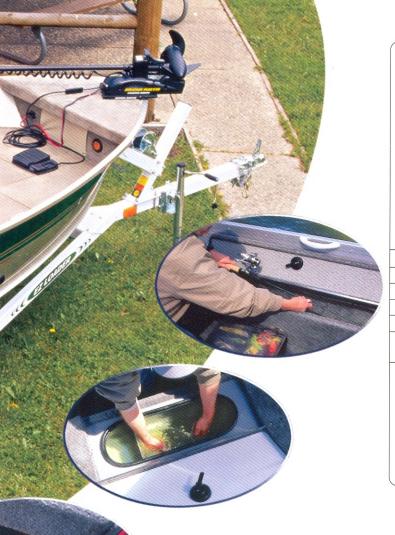
MERCURY

ALUMA LIAMA

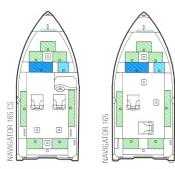
MAGNUM 165 CS

MAGNUM 13.





● STORAGE ● LIVEWELL ● BAITWELL



NAVIGATOR 165 CS & 165 tiller

16'5" Length	Weight: 880# (CS)
82" Width	Weight: 820# (tiller)
75 HP maximum (CS)	Capacity: 5 persons
60 HP maximum (tiller)	Fuel: 22 gallons

HULL thickness: .080"/.065" bottom/sides 2XB Bow 2nd plate thickness: .080"

- Twin-plated 2XB Bow
- Superior handling in all water conditions
- Huge 22 gallon fuel tank for extended range
- . No-feedback steering (CS)
- Extra-large pro-type livewell w/baitwell
- Two large rod lockers, lots of storage
- And more, see the complete specs pg. 2

Boats are pictured with optional accessories.

If you're an outdoorsman who likes to explore the water, be sure you take a Navigator along.

We maximized this rugged model. The wide, uncluttered interior is more spacious than many boats that are up to a foot longer. You'll find lots of room on the platforms and in the cockpit. We also maximized the range by giving the Navigators an extra large fuel tank. And when you rig them with a powerful Mercury outboard, you'll maximize the performance. It won't take long to put a lot of water between you and the dock, which in turn, will maximize your fishing time. For that there's a big livewell and baitwell just an arm's length away.

Most importantly, we maximized the hull. The Navigator has a 2XB Bow. With twin-plating up front and 2XB's renowned handling, you'll have maximum control at any speed, in any water.

When it's time to go exploring your Navigator will take care of you.



The Water Calls



- Elevated aft casting platform is perfect for standing or sitting (CS models)
- 12-volt trolling motor electrics in the bow
- The extra-large aerated livewell keeps your day's work extra-fresh
- · Lockable 7' rod storage

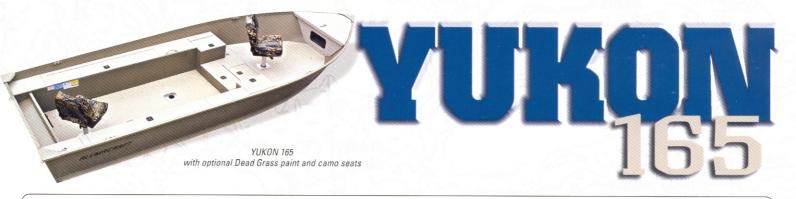


NAVIGATOR 165



EB165LTD





You don't have to spend a lot of money to get a boat that does everything you want, and more.

Lunkers are full-featured, economical and at the top in their boat class. The modified-V hull is a proven 16' design featuring thicker aluminum, a wider beam, and for 2002, a twin-plated 2XB Bow! The extra width means more cockpit space for the whole family, and the 2XB means more strength, durability and peace of mind. Performance with an efficient 50 HP Mercury is smooth and exhilarating. The CS also features a new aft casting platform for easier fishing.

A boat called Yukon should be rugged, require less care and come prepared for anything. We gave our Yukon an extra-strong .100" bottom, lowered the casting platform for extra room and stability, put huge lockers beside both gunnels and then covered the wide-open interior with an easy-care vinyl floor. This is a rugged, first-class, sporting rig. And with extra rugged construction like this, it also makes a dependable work and long term resort transport.

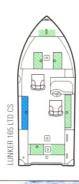
LUNKER 165 LTD CS & tiller

16'6" Length	Weight: 700# (CS)	
76" Width	Weight: 660# (tiller)	
50 HP maximum	Capacity: 5 persons	

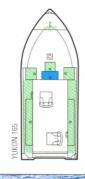
HULL thickness: .080"/.065" bottom/sides 2XB Bow 2nd plate thickness: .060"

- · Superior handling in all conditions
- · Thicker hull gauge than competitive boats
- . New aft casting platform (CS)
- · No-feedback steering (CS)
- · Aerated livewell with drop-in bait bucket
- . Built-in rod storage and lockable bow storage
- And more, see complete specs pg. 2

Boats are pictured with optional accessories.







New!	YUKON 165
16'6" Length	37" Depth
76" Width	Weight: 715#
50 HP maximum	Capacity: 5 persons/1400 lbs.
Hull thickness: .1	00" bottom/.065" sides

YUKON 17.

- Superior handling in all conditions
- · Aerated livewell
- Two 7' rod/storage lockers
- Extra-large, extra-stable, low-profile platform
- · Easy-to-care-for vinyl floor
- · Extra-thick hull bottom
- · Optional Dead Grass paint
- · And more, see complete specs pg. 2









Our canoes' durability, versatility and value is legendary.

Alumacraft canoes have been gliding over northwoods lakes, hauling gear for back-country explorers and running whitewater rivers for decades.

Our flat bottom design is more stable and easier to paddle, and the lightweight aluminum construction can only be described as rugged. When the going gets rough, Alumacraft paddlers venture forth with confidence knowing their canoes are up to the challenge.

We use only top-quality, marine-grade aluminum with our proven rivet construction for optimum hull strength, durability and light weight. Then we make every one tougher by using an extra thick stem and a solid

aluminum keel.

Choose a cruising or lightweight cruising Quetico, a heavy-duty square stern Camper or an extra-rugged Whitewater Quetico model.

Whatever type of canoeing you do, count on problemfree paddling and years of enjoyment.

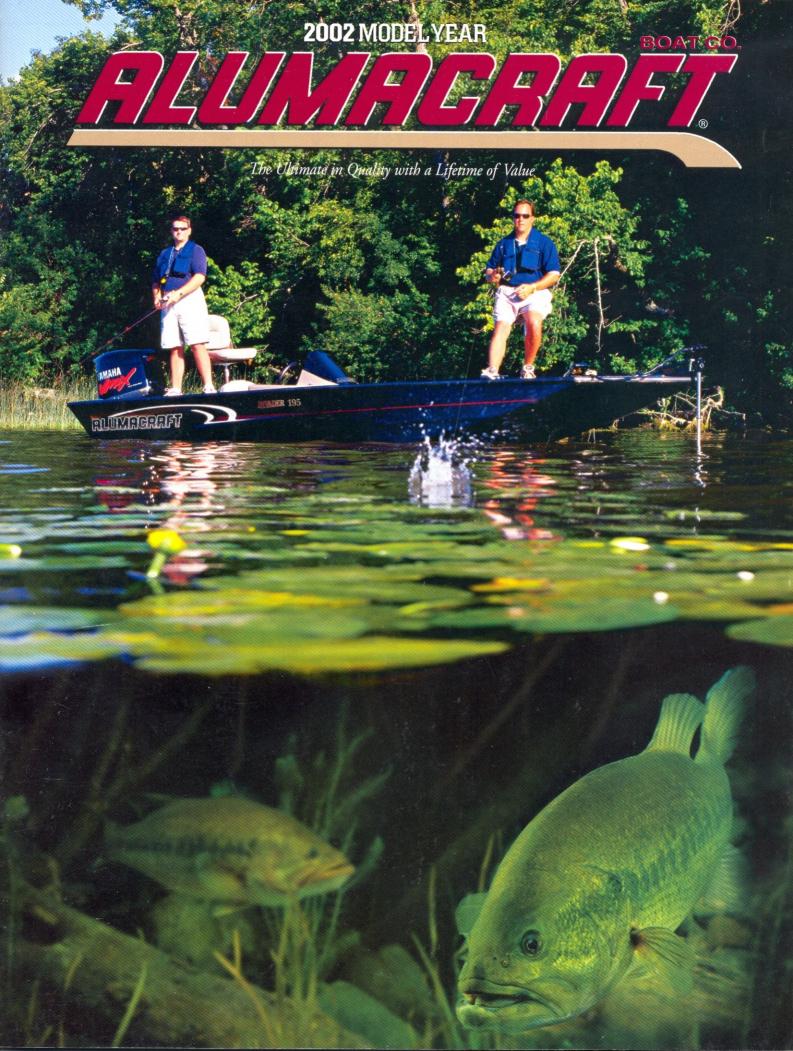
	QT-185CL Quetico
TYPE:	Cruising Light
LENGTH:	18'5" (5.6m)
BEAM:	37" (.9m)
WEIGHT:	67# (30.4kg)
AMIDSHIP DEPTH:	13" (.3m)
CAPACITY	4/795# (360kg)
HULL THICKNESS:	.035" (.89mm)
KEEL TYPE:	5/8" Cruising
BOTTOM:	Flat
STEM GAUGE:	.090"(2.3mm)
NUMBER OF RIBS:	6
CURVED THWART:	Optional
MAXIMUM HP:	_

	CO-17 Camper	Λ
	Square Stern	/ \
	17' (5.2m)	
1	37" (.9m)	//
1	83# (37.6kg)	
7	13" (.3m)	
	4/810# (367kg)	
	.045" (1.14mm)	
1	5/8" Cruising	
4	Flat	
1	.090"(2.3mm)	
1	5	
	Optional	
	4hp (3kw)	

QT-17CL Quetico	QT-17C Quetico	QT-17 WWR Quetico
Cruising Light	Cruising	Whitewater
17' (5.2m)	17' (5.2m)	17' (5.2m)
36" (.89m)	36" (.89m)	36" (.89m)
61# (27.6kg)	69#. (31.3kg)	82# (37.2kg)
13" (.3m)	13" (.3m)	13" (.3m)
4/710# (322kg)	4/730 (331kg)	4/725 (329kg)
.035" (.89mm)	.045" (1.14mm)	.060" (1.52mm)
5/8" Cruising	5/8" Cruising	3/8" Whitewater
Flat	Flat	Flat
.090" (2.3mm)	.090" (2.3mm)	.090" (2.3mm)
3	3	3
Standard	Standard	Optional
_	_	_



QT-15CL Quetico
Cruising Light
15' (4.4m)
36" (.9m)
53# (24kg)
12" (.3m)
3/650 (295kg)
035" (.9mm)
5/8" Cruising
Flat
.090" (2.3mm)
3
Optional
_



2002	S	PE	CII	FI	CA	ΓIC	INS			(pap)	om/Side		(uin)	-down	ders)	JCTION	steering	es)	meter, le, horn
∕ = Standard Equipment ○ = Optional Equipment		LENGTH Center line	WIDTH Maximum Beam/Bottom Width	SIDE HEIGHT	TRANSOM Height, Width	HORSEPOWER Maximum	CAPACITY Persons-NMMA lbs.	lbs.	FUEL TANK Capacity, gallons	HULL TYPE (AW-all-welded)	HULL THICKNESS Bottom/Side		LIVEWELLS (a=aerated; d=remote drain)	SEATS Upholstered fold-down (p=pedestal, b=bike seat, s=stationary)	PEDESTAL SOCKETS (p=pin sockets, h=pin holders)	FLOOR/DECK CONSTRUCTION (TrPly=Treated plywood, Alum=Aluminum)	CONSOLE No-Feedback steering	(t=tilt wheel, d=dual cabl WINDSCREEN	INSTRUMENTS Speedometer, tach, voltmeter, fuel gauge, horn (z=Zercom flasher, t=trim)
MODEL	PG.		DIMENS	IONS			CAPACITI	ES		HUL	.L	LIV	/EWELL	SEAT	ING/FL	00R		CONSO)LE
Invader 195 Invader 185	P.4	19'4"	92"/67"	23"	22"/92"	150 hp	4/1400#	1350#	27g	Pad-V, AW	.102"	1-ac	d, 22 gal.	1p,1b,2s	2р	Alum	√ ti	d /	✓zt
Invader 185	P.4	18'4"	92"/67"	23"	22"/92"	135 hp	4/1300#	1300#	27g	Pad-V, AW	.102"	1-ad	d, 22 gal.	1p,1b,2s	2р	Alum	√ti	d 🗸	√ zt
Invader 175 Bass Pro 165 Crappie Pro MV Tex Special CS	P.4	17'5"	88"/64"	23"	22"/88"	115 hp	4/1200#	1200#	25g	Pad-V, AW	.102"	+-	d, 22 gal.	1p,1b,2s	2р	Alum	√ t		
Bass Pro 165	P.6	16'8"	74"/52"	23"	22"/74"	90 hp	4/1100#	852#	18g	Step-V, AW	.102"	+-	d, 18 gal.	2p,2s	2р	Alum	/		
Crappie Pro	P.7	16'8"	74"/52"	21"	22"/74"	75 hp	4-900#	800#	-	Step-V, AW	.102"	1a,	, 18 gal.	2p,2s	2p	Alum	/		
1	P.6	16'0"	70"/48"	21"	20"/69"	55 hp	5-1010#	510#	-	Mod-V, AW	.102"	_	1a	1.0.	2p	Alu/TrPI	/		
MV Super Hawk CS Crappie Deluxe	P.6	15'0" 15'0"	62"/42"	20"	20"/60"	40 hp	4-795#	487#	-	Mod-V	.063"	-	1a	1p,3s	2p	Alu/TrPI	/		
Crappie Deluxe	P.7	14'0"	64"/42"	20"	20"/62" 15"/62"	25 hp	3-745#	426#		Mod-V	.063"		1a	2	-	Alum	_	_	_
Crappie Jon	_			ZU	15 /02	25 hp	3-740#	330#	_	Mod-V	.063"				_	Alum	_		_
MV = Modified Vee bottom 2072 = 20' length, 72' bottom AW = All-welded construction V = V-shaped bow with flatbottom hull Flat = Flatbottom hull Tunnel = Tunnel hull NCS = No Center Seat	SC = CS = FF = F C SPL = DD = LW =	Center cons deluxe equi Side consol Console ste Flip-flop sea deluxe equi Special fea Drop deck Livewell m	ipment le eering (side) at with pment atures	LENGTH Center line	WIDTH Maximum width Beam/Bottom	SIDE Height	TRANSOM Height/Width	HORSEPOWER—Tiller Maximum outboard power w/tiller steering	HORSEPOWER-Console	Maximum outboard power w/console steering WEIGHT Approximate lbs.	CAPACITY	reisons—niviivia ids.	HULL STYLE AWEAII-welded, R=Riveted MV=Modified-V bottom		, C	RIBS (UAH, ON 12 CENTERS)		SEATS (Uptional: pedestal, clamp-on, fold-down)	PEDESTAL Bases Pin type
MV 2072 AW Tunno			PAGE	20'		SIONS 30"	21"/05"		1.1	CAPACITIES	″ 0.21C	nn 4	N.4\/ A\/	HULL 102	·" 1	-	SEATIN		
MV 2072 AW Tunne MV 2072 AW Tunne			P.10 P.10	20'	96"/72" 96"/72"	30"	21"/95"	60 hp		15 hp 1100# 0 hp 800#			MV-AV					0	2
MV 2072 AW Tunne			P.10	20'	96"/72"	30"	21"/95"	- po ub		u np 800# I5 hp 1100#			MV-AV					0	2
MV 2072 AW			P.10	20'	96"/72"	30"	21"/95"	60 hp		0 hp 800#			MV-AV					0	_
V-Bow 1860 AW Tu	nnel S	SPL	P.10	18'	86"/60"	25"	22"/86"			0 hp 795#			Flat-AW			_		/ 2	2
V-Bow 1860 AW Tui	nnel F	F	P.10	18'	86"/60"	25"	22"/86"	-		0 hp 795#			Flat-AW					0	2
V-Bow 1860 AW Tu		c	P.10	18'	86"/60"	25"	22"/86"	-	9	0 hp 795#	6-160	00#	Flat-AW	/,V .102	." 1	3	_	0	_
V-Bow 1860 AW Tui	nnel		P.10	18'	86"/60"	25"	22"/86"	50 hp		5 hp 500#			Flat-AW			_	-	0	-
MV 1860 AW SPL			P.10	18'	86"/60"	25"	21"/86"	_		0 hp 780#			MV-AV					/ 2	2
MV 1860 AW FF			P.10	18'	86"/60"	25"	21"/86"	-		0 hp 780#			MV-AV					0	2
MV 1860 AW CC			P.10 P.10	18'	86"/60"	25"	21"/86"	- 50 hp		0 hp 780#			MV-AV					0	
MV 1860 AW Waterfowler 16 Tun	nal		P.10	18'	86"/60" 74"/50"	25"	21"/86"	50 hp 35 hp		5 hp 500# 0 hp 525#			MV-AV Flat-AW			_		0	2
Waterfowler 16 full	Шет		P.10	16'	74"/50"	22"	21"/71"	40 hp		0 hp 525#			MV-AV	·				0	2
V-Bow 1650 AW Tui	nnel C	C	P.10	16'	74"/50"	22"	22"/71"	- 40 HP		0 hp 585#			Flat-AW					0	_
V-Bow 1650 AW Tu			P.10	16'	74"/50"	22"	22"/71"	35 hp		0 hp 450#			Flat-AW			_		0	_
MV 1650 AW CC			P.10	16'	74"/50"	22"	21"/71"	-		0 hp 575#			MV-AV					0	_
MV 1650 AW			P.10	16'	74"/50"	22"	21"/71"	40 hp	6	0 hp 450#	5-110	00#	MV-AV	V .102	." 1	1	-	0	-
MV 1450 AW			P.10	14'	74"/50"	22"	20"/71"	30 hp	4	0 hp 265#			MV-AV			_		0	
Waterfowler 15 Tur	inel		P.10	15'	65"/44"	20"	15"/64"	25 hp		- 330#			MV-AV					0	2
Waterfowler 15 MV 1544 AW DD			P.10 P.10	15' 15'	65"/44" 65"/44"	20"	15"/64"	25 hp		- 330#			MV-AV					0	2
MV 1544 AW Tunne	1		P.10	15'	65"/44"	20"	15"/64" 15"/64"	25 hp 25 hp		- 260# - 265#			MV-AV					0	2
MV 1544 AW			P.10	15'	65"/44"	20"	15"/64"	25 hp		- 250#			MV-AV					0	
MV Tex CS			P.12	16"	70/48"	21"	20"/69"	-	5	55hp 355#			MV-R					0	2
MV Tex			P.12	16'	70/48"	21"	20"/69"	40 hp		- 340#			MV-R)" 1	0	_	0	2
MV 1648			P.12	16'	70/48"	21"	15"/69"	40 hp		- 270#	5-101	10#	MV-R	.070)" (3	-	0	-
MV 1448			P.12	14'	70/48"	21"	15"/69"	25 hp		- 240#	5-88	5#	MV-R	.070		7		0	_
MV 1542 NCS			P.12	15'	62/42"	20"	15"/62"	25 hp		- 230#			MV-R			3		0	-
MV 1442			P.12 P.12	14'	62/42"	20"	15"/62"	25 hp		- 200#			MV-R			7		0	
1648 NCS 1648			P.12	16' 16'	70/48"	21"	15"/69" 15"/69"	35 hp 35 hp		- 260# - 260#			Flat-R Flat-R			3		0	
			P.12	14'	70/48"	21"	15"/69"	25 hp		- 230#			Flat-R			7		0	
1542			P.12	15'	62/42"	20"	15"/62"	25 hp		- 226#			Flat-R			3		0	_
1442 NCS			P.12	14'	62/42"	20"	15"/62"	25 hp		- 200#			Flat-R			7		0	-
			P.12	14'	62/42"	20"	15"/62"	25 hp		- 200#	4-77	0#	Flat-R	.063	3" 7	7	_	0	-
1442 • 1442 LW			P.12	14'	55/36"	19"	15"/53"	20 hp		- 165#			Flat-R			7		0	-
1436 • 1436 LW				1 1/1	55/36"	19"	15"/53"	15 hp		- 145#	3-62	5#	Flat-R	.053	3" (5	-	0	-
1436 • 1436 LW 1436 Lite			P.12	14'														_	
1436 • 1436 LW 1436 Lite 1236			P.12	12'	55/36"	19"	15"/53"	15 hp		- 130#			Flat-R			5		0	
1436 • 1436 LW 1436 Lite 1236 1432			P.12 P.12	12' 14'	55/36" 48/32"	19" 17"	15"/53" 15"/45"	15 hp 10 hp		- 130#	3-55	5#	Flat-R	.053	3" - 5	5	_	0	_
1436 • 1436 LW 1436 Lite 1236			P.12	12'	55/36" 48/32" 48/32"	19"	15"/53"	15 hp			3-55 2-45	5# 5#		.053	3" 5 3" 4	_	-		=

/FM beakers	I KULLING MUTUK SYSTEM (b=bow.) Power Point	. 0RAGE 105 amp	TROLLING MOTOR MotorGuide 743 GRAPH Lowrance liquid crystal	dash Zercom	=dry, r=rod, partment, aft)	COLORS Paint/carpet options	1. Exterior: Gold Pearl	2.		3.			
STEREO AM/FM cassette, 2 speakers	(b=bow.)	BATTERY STORAGE	TROLLING MOTOR MotorGuide 743 GRAPH Lowrance lin	FLASHER In-dash Zercom	STORAGE (d=dry, r=rod, L=locking compartment, f=forward, a=aft)	COLORS Pai	Interior: Gold Pearl	I Metallic with Interior: Mist Carpet	Gold Pearl Metallic Paint Gold Pearl Metallic with True Mica Mist Carpet and Green Seats	Exterior: Indigo Blue Metallic paint Interior: Indigo Blue Metallic paint with True Mica Mist Carpet and Tan Seats			
ELI	ECTRONIC	S		MISC		COLORS		STANDARD FEATURES		FACTORY OPTIONS			
✓ 12.	/24b 🗸	aft	0 0	/	4d,2r,1t	#1, #3	Dual 8' rod loc	ckers w/holders for 10 rods (Invader 19	95, 185)	MotorGuide 743 trolling motor w/foot control,			
✓ 12.	/24b 🗸	aft	0 0	/	4d,2r,1t	#1, #3	Dual 7' rod loc	ckers w/holders for 8 rods (Invader 175		43# thrust, 42" shaft, ninja power prop and			
✓ 12.	/24b 🗸	aft	0 0	1	4d,2r,1t	#1, #3		straps (Invaders, Pro Bass)	Dil	Lowrance X-49 liquid crystal graph			
- 1	2b 🗸	aft	0 0	/	2d,1r,1t	#1, #3	Stowable runn		Bilge pump Grab handles	Mooring cover			
- 1	2b 🗸	aft	0 0	_	2d	#2	 Raised forward 	d casting deck (Crappie Pro) • .	Automotive style fuse panel				
- 1	2b –	aft	0 0	_	2f,1a	#2	Insulated lids	(Invaders, Pro Bass, Crappie Pro) •	Rake extrusion				
- 1	2b –	aft	0 0	_	2a,1f	#2	Interior courte	sy light (SuperHawk)	Dilgo pump (Cupod louds)	- Matago Cida 742 Aprilian matago (6 at a set 1 40 %			
-		fwd	0 0	_	1a	#2		ise panel (SuperHawk)	Bilge pump (SuperHawk)	MotorGuide 743 trolling motor w/foot control, 43# thrust, 42" shaft, ninja power prop and Lowrance			
_		fwd		_	1f	#2		ning lights (SuperHawk, Deluxe)		X-49 graph (SuperHawk, Deluxe) • Mooring Cover			
LIVEWELLS cc=center console; sm=side mounted; cs=center seat	STORAGE (g=gun box, s=storage box, cs=center seat)		COLORS Paint options		erior: Khaki rior: Khaki			ior: Olive Drab Green or: Olive Drab Green	ALUMACRAFT LIMITED WARRANTY We stand behind every boat we build. Each aluminum boat that leaves our plant is warranted to the original purchaser to be structurally sound and free from defects in materials and workmanship. We provide one of the best limited warranty programs available in the industry. This limited warranty is provided with the purchase of every boat or canoe from an authorized Alumacraft dealer.				
LIVEWELI	_	PAIN	T COLORS			ANDARD FEA	TURES	OPTIONS	See your dealer for spec	rific warranty and service information.			
✓ CC	O-g		Khaki			UXE EQUIPM		OPTIONAL EQUIPMENT		d data in this catalog were based on information tion. See your dealer for the most current			
_	O-g		Khaki		 Center con 	sole (CC, FF), o	r side console (SC)	Gun box	specifications and warranty	information. Prices, dimensions, capacities,			
✓CC	O-g	1				edback steering console include		Side steering console		ires and options are subject to change.			
_	O-g		Khaki		- Aerated I	ivewell		 Upholstered camoflage seats (pedestal or clamp-on). 	Alumacraft reserves the rigi	nt to make changes without notification or re calculated using U.S. Coast Guard formulas.			
✓ CC	O-g		#2		 Seat and Windshie 	backrest cushio	ons	See chart for availability	All boats comply with U.S. Coast Guard and Canadian government				
✓ CC	O-g		Khaki - Grab rail					 Camo paint. See chart for availability 	regulations. All Alumacraft boats are NMMA and CMMA				
✓ CC	O-g		Khaki		 FF includes Aluminum 		e w/flip-flop seat	avallability		h standards for flotation, fuel			
-	O-g		Khaki		 Light Packa 	age includes:			systems, ventilation, electrical and safety. All ratings comply with the Federal Boat Safety act of 1971.				
✓ CC	O-g			#2 - Navigation - 2 power			lights		Some of the equipment pictured in this catalog is optional at extra cost. See your Alumacraft dealer for				
✓CC	O-g		- Bilge pur			пр							
-	O-g		Khaki	+	 Irolling m Horn prov 		/plug & receptacle		availability and current pricing.				
_	O-g		, Camo (opt)		 2 Pedestal 	bases				Acknowledgements:			
_	O-g	_	, Camo (opt)	\dashv	4 Cleats (2					abelas, Stearns, Igloo, JWA and Zebco.			
√sm	O-g		Khaki	_ ,		PL) FEATURES Deluxe equipme		1.70260-765720	Boats photographe	ed at Bray Park in Madison Lake, MN.			
-	O-g		Camo (opt)	┑.	 Metallic pa 	aint #2 w/speci		NOTE: USE OF	, , , , ,	,			
√ cc	O-g		Khaki	┥ '	 Color matc Color-keyer 	hed console d interior vinyl r	non-skid floor	JET OUTBOARDS ON TUNNEL HULLS		wc			
_	0-0		Cama (ant)		 2 Race et al 		1011-2VIR 11001	MAY BEOLUBE					

ON TUNNEL HULLS MAY REQUIRE PERFORMANCE RELATED ADJUSTMENTS.

O-g

O-g

O-g

O-g

O-g

O-sg

O-sg

√cs

√cs

√cs

√cs

O-sm

O-sm

O-sm

O-sm

√cs

√cs

O-sm

O-sm

O-sm

O-sm

Khaki, Camo (opt)

Khaki

Khaki, Camo (opt)

Olive Drab Green

Olive Drab Green

Olive Drab Green

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Olive Drab Green Olive Drab Green

Olive Drab Green

Olive Drab Green

Olive Drab Green

• 2 Bass styled seats

· Aluminum floor

• 2 Pedestal bases

Power points

WATERFOWLER FEATURES:

· Navigation and courtesy lights

· Trolling motor harness w/plug

OPTIONAL EQUIPMENT

- Center or side console
 Camo upholstered seat w/clamp
- · Side mount livewell (see chart)
- Storage or gun box (see chart)
 Storage box in 1648 & 1448
 center seat can be converted into a livewell by your dealer

OPTIONAL EQUIPMENT

- · Side mount livewell (see chart)
- Side steering console
- Camoflage upholstered seat and clamp
- Storage box in 1648 & 1448 center seat can be converted to a livewell by your dealer



The Ultimate in Quality with a Lifetime of Value

ARKANSAS

Highway 67 North, Box 189, Arkadelphia, AR 71923 870-246-5555 Fax: 870-246-4507

MINNESOTA

315 West St. Julien Street, St. Peter, MN 56082 507-931-1050 Fax: 507-931-9056

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195 • 185 • 175

Introducing the bass boats you've been waiting for.

Aluminum bass boat construction has solid advantages: they're tougher than a glass-jawed design, they're easier to maintain, and they give outdoorsmen a lot more boat for their buck. For 2002, these new state-of-the-art Invaders are adding a few more plusses.

Invaders are performance boats. The all-welded pad hull is lightening quick out of the hole and will get your heart pumping at top speed in a flash. A powerful Yamaha outboard will maximize that performance.

But you always stay in control because our reverse chine design eliminates the instability caused by chine walk. Go ahead, open her up, your high-performance Invader is also precise.

For fishing you've got two large lockers to hold rods and tackle; a big livewell; trolling motor electrics; wide, stable casting platforms; and huge underdeck storage. Everything you need for a bass adventure is here.

This is the boat you've been waiting for, only one thing left to do-pick your size.

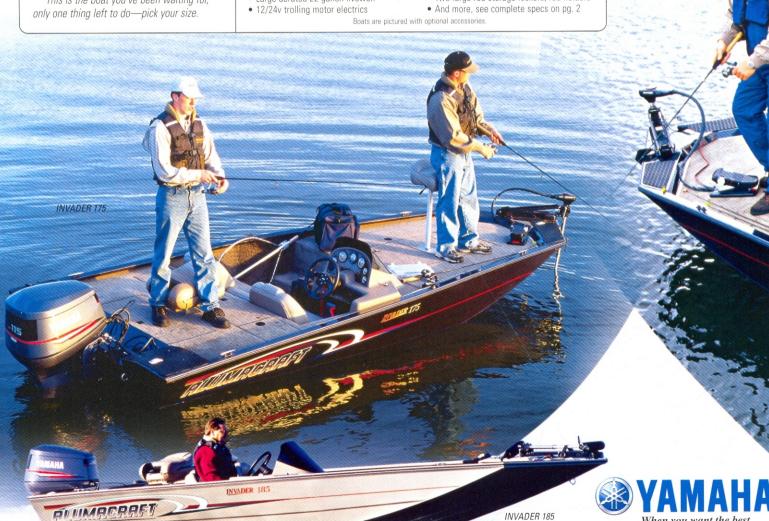
4. INVADER

	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	175 STORAGE • DRY STORAGE • LIVEWELL				
INVADER 195	INVADER 185	INVADER 175				
19'4" Length	18'4" Length	17'5" Length				
92" Beam, 67" Bottom	92" Beam, 67" Bottom	88" Beam, 64" Bottom				
150 HP maximum	135 HP maximum	115 HP maximum				
Weight: 1350#	Weight: 1300#	Weight: 1200#				
Fuel: 27 gallons	Fuel: 27 gallons	Fuel: 25 gallons				
Hull thickness: .102"	Hull thickness: .102"	Hull thickness: .102"				
Capacity: 4 persons	Capacity: 4 persons	Capacity: 4 persons				

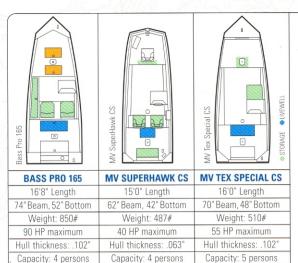
- · All-welded pad hull with reverse chine
- · High performance with great handling
- · Large aerated 22 gallon livewell
- · No-feedback console steering w/dual cables
- · Aluminum floor and decks
- . Two large rod storage lockers, rod holders



- CONSOLE features no-feedback steering for smooth handling.
- The supportive BENCH SEAT keeps you comfortable at any speed







- · No-feedback console steering
- 12 volt trolling motor electrics
- · Storage areas
- · Aerated livewell
- Raised forward casting deck
- See complete specs on page 2

Boats are pictured with optional accessories

Have loads of fun without spending loads of money.

Here's proof you don't have to spend a lot of your hard-earned cash to buy a lot of bass boat.

The brand new Bass Pro 165 and the 2002 MV Tex Special CS are built with heavy gauge all-welded construction. The SuperHawk utilizes our proven lightweight rivet design.

The Bass Pro features a stepped-V hull, the Tex Special and SuperHawk hulls are modified-Vs. You'll enjoy the brisk performance a moderatelysized, modestly-priced outboard provides. Yamaha's 2- and 4-stroke options will give these middleweights years of dependable and economical motoring.

All three are ready to fish with aerated livewells, roomy casting platforms forward and aft, and convenient storage areas for your gear. The Bass Pro adds a dry storage compartment, rod holders and a built-in 18 gallon fuel tank.







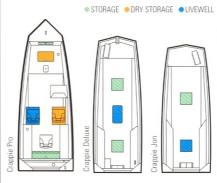


Panfishermen of all ages love spending the day in these boats.

CRAPPIE PRO	CRAPPIE DELUXE	CRAPPIE JON
16'8" Length	15'0" Length	14'0" Length
74" Beam, 52" Bottom	64" Beam, 42" Bottom	64" Beam, 42" Bottom
Weight: 800#	Weight: 426#	Weight: 330#
75 HP maximum	25 HP maximum	25 HP maximum
Hull thickness: .102"	Hull thickness: .063"	Hull thickness: .063"
Capacity: 4 persons	Capacity: 3 persons	Capacity: 3 persons

- No-feedback console steering (Crappie Pro)
- Easy access livewell (aerated in Crappie Pro and Deluxe)
- 12 volt trolling motor electrics (Crappie Pro)
- Raised forward casting deck (Crappie Pro)
- · Aluminum floor
- And more, see the complete specs on page 2

Boats are pictured with optional accessories.



Take a kid panfishing. Show them how to bait a hook. Introduce them to a day of bite-after-bite. Have a fish fry with their "trophies". They'll fall in love with the sport just like you did.

These boats make panfishing more fun for everyone. They not only hustle you to your hot spots, they make it easier to fish. You can work both sides of the boat from the comfortable swivel seats with the all-important livewell in the center of the action. And there's plenty of storage space and elbow room for all-day fishing adventures, all summer long.

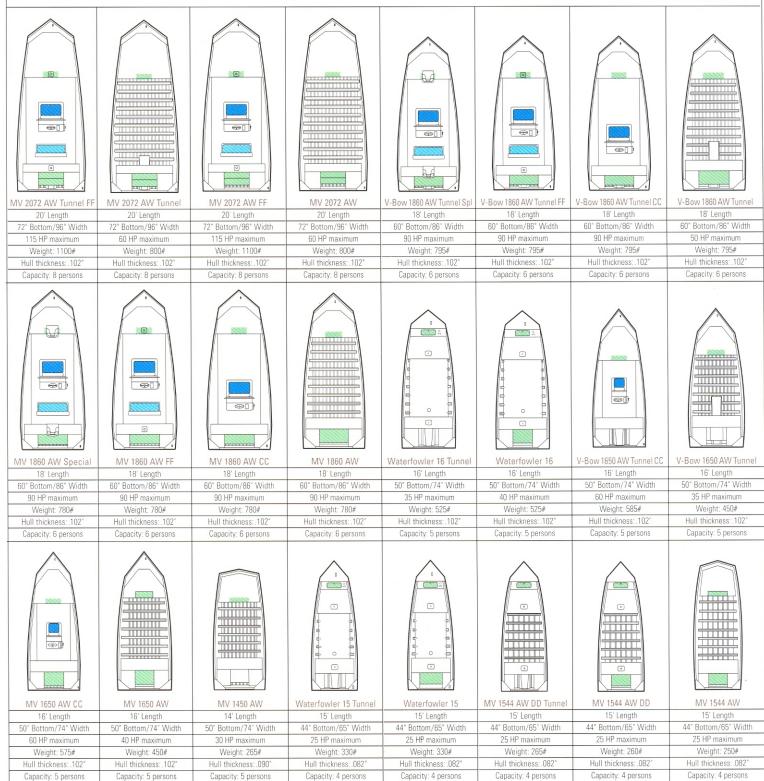
The Crappie Pro is now built with all-welded construction. The Crappie Deluxe and Crappie Jon are made with our proven lightweight rivet construction.

Hang a quiet, efficient Yamaha outboard on the back and go have a blast panfishing.

ALL-WELDED JON BOATS

STORAGE LIVEWELLS COOLER

2072 = 20' long, 72" bottom AW = All-Welded construction R = Riveted construction



We've got your jon. From our extra-large, all-welded MV 2072 AW to our lightweight, riveted, two-person 1032. We have 45 jon models to pick from. Long ones, short ones, wide ones, regular ones. We've got jons with center consoles and side console options.

ALUMACRAFT 8. JON BOATS

We've got them with drop decks, livewells, flip-flop seats, and flat floors.

You can add options like our boxes and camo paint. You can select all-welded or lightweight rivet construction. For optimum handling choose an MV hull, for the backwaters make it a flatbottom design or specify a tunnel hull for running in shallow water.

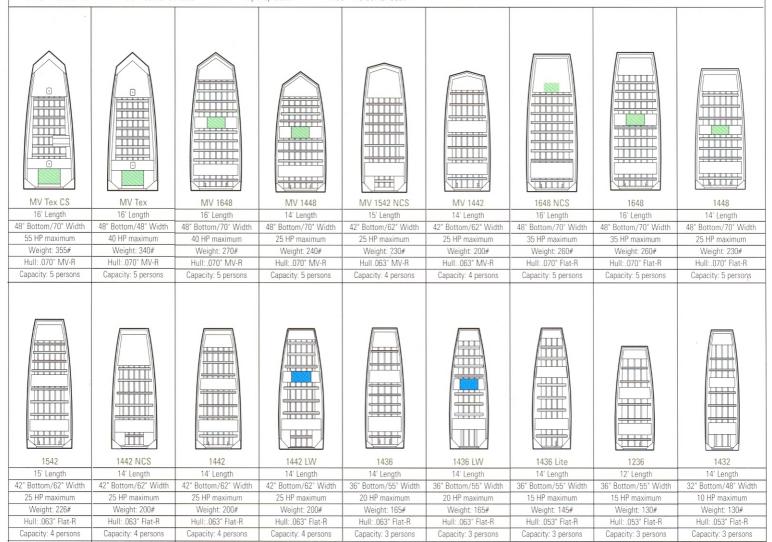
All our jons feature QXR construction for rugged strength and years of dependability. To get maximum performance equip it with a powerful and reliable Yamaha outboard. A tough Alumacraft QXR jon with dependable Yamaha power can't be beat.

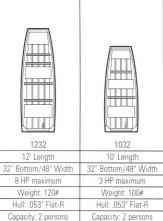
See the complete specifications and listing of jon options on page 2.



MV = Modified Vee hull Flat = Flat bottom hull Tunnel = Tunnel hull V-Bow = Vee shaped bow Deluxe = Deluxe options CC = Center Console CS = Side Console SC = Side Console FF = Flip Flop Seat DD = Drop Deck LW = Livewell NCS = No Center Seat

RIVETED JON BOATS





MORE RIBS

QXR jon boats are built with cross ribs positioned on narrow 12" centers. Close spacing results in more ribs which makes the hull stronger and more stable the entire length of the boat.

BIGGER RIBS

These ribs can take a pounding. QXR Hull ribs are heavier, wider and stronger. Extra strong ribs make for a tougher, more rigid boat.

HEAVIER GAUGE ALUMINUM

QXR jons are not thin-skinned. The top quality marine grade aluminum we use is thicker than you'll find in most competitive boats.

MORE SELECTION

Pick the size and style you need—from 10' to 20' long, 32" to 72" wide, with modified-V, flat bottom hull or tunnel hull. Numerous options and configurations are also available.

SEE THE DIFFERENCE

Look closely. You'll see a tighter fit; smooth, even welds; bigger rivets; and precision construction throughout. This is a boat you'll be proud to say is yours.

ALL-WELDED OR RIVETED CONSTRUCTION —

Our AWs are the first choice for those who prefer all-welded construction. If you're looking for rugged with lighter weight, you'll appreciate our five decades of experience building riveted aluminum boats.









