

stowage compartments, safety glass windshield, and chrome deckwear. Available in both I/O and outboard models. Come see this Queen, if you've a mind to be a king.

COLORS: Jade green with forest green upholstery or yellow with tobacco brown upholstery.

ENGINE OPTIONS: 120 hp. to 215 hp.

See specifications page for outboard model details.



Up front, three position sleeper seats and deluxe vinyl floor and trim.



Here's a whole new look in an aluminum fishing boat — yes, fishing boat — that can add high performance to your fishing pleasure. With tri-hull design, plenty of open and closed storage area, and positive foam flotation, the Gadabout speeds you to your favorite fishing pot and gives you complete freedom of movement once you're there. Rates for motors up to 50 hp., the Gadabout doubles as a powerful ski boat, stable skin diving platform, or all-around utility boat. Come see; "It will change a lot of old ideas about going fishing." Inside the Gadabout, look forward to a front swivel seat atop the raised prow platform, deluxe steering console and two more bucket seats midships. **GDS-14** This fourteen-footer with its tri-hull design delivers carpet-smooth rides at any speed. Two aft seats provide fuel tank and battery stowage. Positive foam flotation in the hull and running through the gunwales makes this boat exceptionally quiet and

safe.



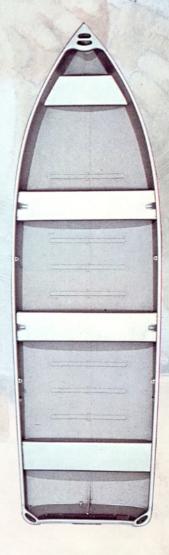
## JAMAICA 150 D



# JAMAICA 150 SS Here's a sporty fiberglas outboard with seating for six. Two bow seats. Two helmsman's bucket seats midships. And two seats aft, on either side of a center console, with built-in ice cooler. Deluxe carpeting underfoot with teak-trimmed side consoles, teak stepups, and forward teak walkway. Safety rails bow and stern, and a tinted windshield. Neat new way to impress a spectator, sport. COLORS: Lime green or sunset hull and deck with raven black interior upholstery, or plum hull and deck with parchment upholstery. Bucket seats midships look forward to carpeted sundeck . . . While aft, two more bucket seats, plus ice cooler.

# FISHING BOATS





## F7

You're looking at what is probably the most popular aluminum fishing boat in the world today. It has proven itself to be tough enough to take years of hard use. And it has a deep hull design, so you'll ride high and dry, even in choppy water.

### FD ALUMINUM

This husky, heavy-duty fishing boat is a favorite among most resort owners because it stands up so well to hard use. Its 40 hp. rating and roomy interior make it a top choice as an all-around boat as well. It's a perfect choice for fishing, skiing, or skin diving.

### MODEL A

Here's a rugged fishing boat built to give you years of dependable service with little or no upkeep. In addition to its light weight, this virtually carefree "fisherman" is exceptionally easy to handle Great troller; great car topper.

# FISHING BOATS R7 EZ **ALUMINUM ALUMINUM ALUMINUM** Broad-beamed, deep and excep-This 12-foot car-topper is made Here's the lightest car-topper on tionally roomy, this 12-foot R7 is for the fisherman who wants an the market today — just 96 pounds. Yet it features extremely rugged perfect for the weekend fisherexceptionally easy-handling boat.

Takes motors up to 12 hp.

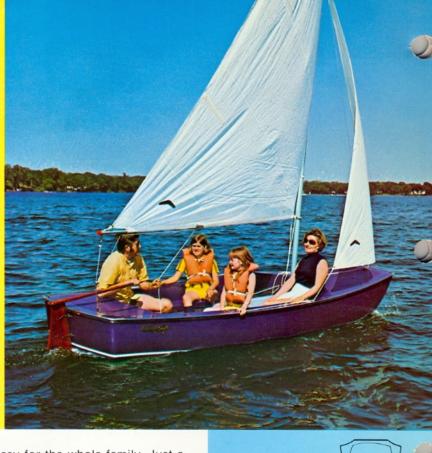
construction as well.

man. And with an optional

forward deck and steering, you have a sporty runabout for the young boating enthusiast.





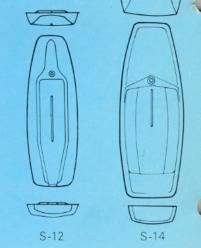


This S-14 fiberglas makes sailing fun and easy for the whole family. Just a few minutes at the helm and you are on your way to becoming an expert skipper. The spacious cockpit has roomy reservations for four adults, or a family of six. Reserve buoyancy is built into the bow so the S-14 rides over chops and waves, rather than digging into them. Check, too, the broad bow for easy rigging and lazy sunning. No other boat in this class offers easier rigging and trailering. A pivoting rudder and centerboard let you scoot over shallows, and beach with ease.

COLORS: Plum or lime green hull and deck.

Great for a date — that's this S-12 fiberglas — with a full eight-and-one-third-foot cockpit to provide plenty of seating room for two adults. Great, too, for beginners because it's so easy to handle. To really fly, simply add the optional jib shown here, and you're on your way.

COLORS: Red deck and white hull, or yellow deck and hull.





### THE DUCKER

You're looking at the ideal aluminum duckboat from Aluma Craft. Draws less than three inches of water and features a pointed bow and stern, for easy access to and exit from the blind. Reinforced for ice-breaking. Plus self-draining decks, and full foam flotation. And it weighs just 64 pounds — minus the ducks, of course.

COLOR: Camouflage



## SEA AIRA 170



This sporty fiberglas outboard comfortably seats three couples. Two sleeper seats up front — plus two seats aft — alongside a center console with ice cooler convenience. Side consoles sport teak trim. Then, too, there's a tinted safety glass windshield, a built-in 18-gallon fuel tank in the bow and fuel gauge. It's a going machine for sunning; or funning.

COLORS: Bronze or plum hull and deck with parchment interior upholstery.

Twin bucket seats aft flank convenient console cooler.

### **SPECIFICATIONS**

		Gunwale	Center	Max.	Max.	Trans		Cap	nmended pacity	Approx.	
		Length	Length	Beam	Depth	Height	Width	H.P.	Lbs.	Weight	
X-Press 200	(F) I/O	19'101/2"	18'4"	91"	50"	42"	80"	215	***	2000+	
X-Press 180	(F) I/O	18'10"	17'4"	84"	411/4"	36"	78"	235	***	1700†	
X-Press 180	(F) O/B	18'10"	17'4"	84"	411/4"	20"	78"	140	1985	1125	
X-Press 160	(F) I/O	17'5½"	16'0"	84"	41¼"	36"	78"	155	***	1565†	
Sea Aira 170	(F) I/O	17'4"	16'	76"	36"	27"	68"	130	***	1395†	
Sea Aira 170	(F) O/B	17'4"	16'	76"	38"	20"	68"	100	1545	810	
M-Press 165	(F) 1/O	18'0"	16'7"	86"	38"	36"	78"	155	***	1600†	
M-Press 165	(F) O/B	18'0"	16'7"	86"	38"	20"	78"	125	1980	1025	
Jamaica 150 SS	(F) O/B	16'31/2"	14'9"	70"	32"	20"	64¾"	65	1350	750	
Jamaica 150 D	(F) O/B	16'31/2"	14'9"	70"	32"	20"	64¾"	65	1350	750	
Catalina Queen	(A) I/O	20'5"	18'21/2"	87"	42"	36"	83"	215	***	1930†	
Catalina Queen	(A) O/B	20'5"	18'21/2"	87"	42"	20"			0050		
	(-1,0/0		10 2 /2	01	42	20	83"	160	2950	1245	

			Gunwale Length	Center Length	Max. Beam	Max. Depth	Tran Height	som Width	Recomm Capa H.P.	Approx. Weight		
	Gadabout DLX (GDX-14)	(A) O/B	15'5"	14'1"	62"	28"	20"	61"	50	1025	475	
	Gadabout STD (GDS-14)	(A) O/B	15'5"	14'1"	62"	28"	20"	61"	33	1025	395	
	Yukon	(A) O/B	17'1"	16'2"	68"	29"	20"	60"	40	1220	320	
	Model K	(A) O/B	16'5"	15'10"	56"	26"	15"	52"	40++	990	215	
	F7	(A) O/B	14'8"	14'	55"	26"	15"	52"	24††	775	169	
	FD	(A) O/B	14'9"	14'1"	55"	27"	15"	52"	40††	865	201	
	A	(A) O/B	14'1"	13'7"	49"	24"	15"	43"	12	665	137	
	R7	(A) O/B	12'10"	12'2"	55"	26"	15"	52"	20	645	145	
	E	(A) O/B	12'6"	12'	49"	24"	15"	43"	12	560	115	
	EZ	(A) O/B	12'6"	12'	49"	24"	15"	43"	7.5	535	96	
	Ducker	(A)	13'2"	12'	42"	12"				380	64	
										000	04	

		Center Length	Max. Beam	Max. Depth	Tran Height	som Width		mended acity Lbs.	Approx. Weight		
C15	(A)	15'	37¼"	22"				840* 1025**	67		
CO-15	(A) O/B	15'	37¼"	22"	16"	1	3.5	840* 1025**	82		
CS-14 (Sport Canoe)	(A) O/B	14'2"	37¼"	22"	15"	25½"	3.5	840	90		
C-17	(A)	17'	37¼"	22"		1		970* 1110**	85		
CO-17	(A) O/B	17'	37¼"	22"	16"		3.5	970* 1110**	92		
QT-17 (Quetico)	(A)	17'	36"	23½"				775* 1035**	69		
S-12 and S-120	(F)	12'	48"	12"				355	178		
S-14	(F)	14'	61"	26"				960	350		

<sup>\*</sup> Based on BIA Formula

NOTE: Because of constant product improvement, Aluma Craft reserves the right to change equipment and specifications without notice.

<sup>\*\*</sup> Based on 6" Freeboard Formula

<sup>\*\*\*</sup> Carrying capacity varies with engine size

<sup>†</sup> Varies with Engine Size

<sup>††</sup> Manual start motor

<sup>(</sup>F) designates Fiberglas

<sup>(</sup>A) designates Aluminum

All Aluma Craft boats meet the exacting requirement of the Boat-Industry Association and carry the coveted BIA certification.

### 1971 ALUMACRAFT SPECIFICATIONS AND PRICE LIST

	0	0		M	т		Recomm		A	
	Gunwale Length	Center Length	Max. Beam	Max. Depth	Tran Height	Width	Capa H.P.	Lbs.	Approx. Weight	Price
ALUMINUM FISHING BOA	ATS									
EZ — Cartopper	12'6"	12'	49"	24"	15"	43"	7.5	535	96	\$229.00
E —Cartopper Deluxe	12'6"	12'	49"	24"	15"	43"	12	560	115	255.00
R7—Angler	12'10"	12'2"	55"	26"	- 15"	52"	20	645	145	313.00
A —Resorter	14'1"	13′7″	49"	24"	15"	43"	12	665	137	299.00
F7 — Fisherman	14'8"	14'	55"	26"	15"	52"	24†	775	169	342.00
FD-Fisherman Deluxe	14'9"	14'1"	55"	27"	15"	52"	40†	865	201	428.00
K —GuideBoat	16'5"	15'10"	56"	26"	15"	52"	40†	990	215	442.00
YF-Yukon	17'1"	16'2"	68"	29"	20"	60,"	40	1220	320	599.00
Gadabout STD (GDS-14)	15'5"	14'1"	62"	28"	20"	E#."	33	1025	395	613.00
Gadabout (GDX-14)	15'5"	14'1"	62"	28"	20"		50	1025	475	770.00
ALUMINUM CANOES										
C15		15'	37¼"	22"		-		840*	67	242.00
C-17		17'	37¼"	22"		(		970* 1110**	85	270.00
CO-17 (Outboard Model)		17'	37¼"	22"	16"	3	3.5	970* 1110**	92	285.00
QT-17 (Quetico)		17′	36"	23½"				775* 1035**	69	255.00
FIBERGLAS SAILBOATS										
S-12 Nylon Sail included		12'	48"	12"				355	178	550.00
S-120 Nylon Sail & Jib Kit Included		12'	48"	12"				355	178	599.00
Jib Sail—only (S-12)										50.00
S-14 Dacron Sail included		14'	61"	26"				960	350	899.00

<sup>\*</sup>Based on BIA Formula

All prices f.o.b., factory. Prices and specifications subject to change without notice.

ALUMACRAFT BOAT COMPANY • 1515 Central Ave. N.E., Minneapolis, Minnesota 55413 • 781-2671 (Area 612)

<sup>\*\*</sup>Based on 6" Freeboard Formula

<sup>†</sup>Manual start motor

### STANDARD EQUIPMENT

RUNABOUTS (See your dealer roptional tops, and other cessories.)  (F) designates Fibe (A) designates Alun	er fine ac-	Back-to-Back Sleeper Seat	Aft Rails	Forward Bucket Seats	Full Cross Aft Seat	Reclining Bench Seats	Stern Seats	Bow Seating	Walk-Thru Safety Glass Tinted Windshield	Safety Glass Tinted Windshield	Walk-Thru Tinted	Mechanical Steering	Walnut Steering Wheel	Running Lights wired & fused	Polished Trim & Castings	Chrome Deck Hardware	Anodized Bow Rails	Step Pads	Bow or Aft Storage Curtain	Interior Carpet	Deluxe Vinyl Interior	Side Stowage Compartments	Locking Glove Compartments	Ice Cooler and Console	Upholstered Motor Hood	Side Panels	18 Gal. Fuel Tank — Built In	26 Gal. Tank — Built In	Bilge Blower & Pump	Electric Fuel Gauge & Sender	Stereo and 4 speakers	Battery (Heavy Duty)	Complete Instrument Panel	Foam Flotation	Complete Top Sets
X-Press 200	(F) I/O			•	•	•				•		•	•	•	•	•	•		•	•	•	•	•		•	•		•	•	•		•	•	•	•
X-Press 180	(F) I/O		•	•	•				•			•	•	•	•	•		•	•	•	•		•	•	•	•		•	•	•	•	•	•	•	•
X-Press 180	(F) O/B	•					•		•			•	•	•	•	•		•	•	•	•	•	•	•		•		•		•				•	
X-Press 160	(F) I/O		•	•	•							•	•	•	•	•		•	•		•		•		•	•	•		•	•		•	•	•	•
Sea Aira 170	(F) I/O			•	•					•		•	•	•	•	•			•		•	•	•		•	•	•		•	•		•	•	•	•
Sea Aira 170	(F) O/B	•					•			•		•	•	•	•	•			•		•	•	•	•		•	•			•				•	
M-Press 165	(F) I/O			•	•			•	•			•	•	•	•	•	•	•	•	•	•		•			•	•		•	•		•	•		•
M-Press 165	(F) O/B			•	•			•	•			•	•	•	•	•	•	•	•	•	•		•			•	•			•				-	
Jamaica 150 SS	(F) O/B		•	•			•	•			•	•	•	•	•	•	•	•	•	•	•	•		•		•								•	
Jamaica 150 D	(F) O/B		•	•		•		•			•	•		•	•	•	•		•		•	•				•								•	
Catalina Queen	(A) I/O	•					•	•	•			•		•	•	•	•	•	•		•	•	•		•	•	•		•	•		•	•		•
Catalina Queen	(A) O/B	•						•	•			•		•	•	•	•	•	•		•	•	•			•	•			•				•	
FISHING BOA & DUCKER (See your dealer r optional side steering, o tops, and other fine acc	egarding convertible	Bow Seating Area	Bucket Seats	Cool-Form Aluminum Seats	Foam Flotation	Transom Knee Casting	Corner Casting	Knee Casting	Bow Eye	Drain Plug	Pre-Formed Hull	Pre-Formed Ribs	One-Piece Extruded Keel & Stem	Pre-Formed Extruded Bilge	Pre-Formed Extruded Gunnels	Pre-Formed Spray Rails	Inboard Transom Board	Outboard Transom Board	Non-Glare Finish	Non-Skid Interior	Oar Storage Brackets	Heavy Duty Oarlock Sockets	Aqueduct Transom Tray	Fitted Vinyl Rub Rail	Camouflage Finish	Mechanical Steering	Welded Construction	Vinyl Floor					-(		
Gadabout DLX (GDX-14)	(A) O/B	•	•		•		•		•	•			•	•			•	•	•					•		•	•	•							
Gadabout STD (GDS-14)	(A) O/B																																		
Yukon	(A) O/B					_															•														
Model K	(A) O/B			•	•	•	•	Ť	•	•	•			•			1000		•	•	•	•	•											7 14	
F7	(A) O/B			•	•	•			•	•	•	•	•	•		100		•		•	•	•													
FD	(A) O/B			•		•			•		•		•	•		100			•	•	•	•	•												
Α	(A) O/B			•	•	•			•	•	•		•	•	•			-	•	•	•	•													
R7	(A) O/B			•	•	•	•		•	•	•	•	•	•	•			•	•	•	•	•													
Е	(A) O/B			•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•													
EZ	(A) O/B			•	•		•		•	•	•	•	•	•	•	•	•	•	•	•	•	•													
Ducker	(A)				•						•	•	•	•	•				•		•	•			•										
CANOES (See your dealer in optional enamel paintings, and other fine ac	ing, sailing	Non-Skid Interior	Non-Glare Finish	Extruded Aluminum Thwarts	Extruded Aluminum	Extruded Aluminum Spray Rails	Carrying Yoke	Carrying Yoke Pads	Bow Eye or Tow Eye	Wishbone Transom	Double-Ender	Square Stern Transom	Cool-Form Aluminum Seats	Foam Flotation			Q.	All	ВО	AT	6		Polished Aluminum Trim	Polished Aluminum Castings	Anodized Extruded Mast W/Extension	Anodized Extruded Boom	Self-Draining Cockpit		District Aluminum Control Board	Pivoting Aluminum Center Board	75 Square Foot Sail—Nylon	108 Square Foot Sail (Mains'l & iib) — Dacron	20 Square Foot Jib—Dacron		
C-15	(A)																		your				mn	uni	Extru	Extru	ng c	LIN I	IWar	imi	Foor	e Fo	F00		
CO-15	(A) O/B	•		1000	•		•		•	•	•			•			re	gard	ding				ed A	ed A	zed	zed	rain	rain	Har	S A	S	anar	nare		
CS-14												_					ор	tiona	l jib (	on S-	12.)		olish	olish	ipou	pour	elt-D	Hull Drain Flug	Deck.	ivotir	5 50	08 8	o Sq		
(Sport Canoe)	(A) O/B	•			•	•		100	•			•		•		-	_	10							-			_		-			2		
C-17	(A) O(D	•	•		•		•		•		•			•	_	-	_	120			(F)	_	•	•	•	<u>•</u>	•			•	_		•		
CO-17	(A) O/B	•	•	•	•		•	•	•	•	•			•		-		-120 -14	,		(F)			-		•									
QT-17 (Quetico)	(A)	-	-	-	-		-	-	-		-		_	-	_	_	3.	14			(F)		_				_								





Bucket seats, teak trim and custom dash up front . . .



With full-width upholstered sun seat aft.

hull and deck with parchment terior upholstery.

ENGINE OPTIONS: 140 to 235 hp. Note: Deluxe instrument panel and dual exhaust is standard with 225 and 235 hp. engines.

# X-PRESS 180



### OUTBOARD

This fun-loving fiberglas outboard seats six and sports two sleeper seats plus two large bucket seats aft. Other first class features include: A built-in 26-gallon fuel tank and gauge, with aft storage for additional fuel tanks and battery; deluxe carpeted floor; aft center console ice cooler; curved safety glass walk-thru windshield; and side stowage with sound dampening liner. Welcome aboard.





## YUKON

Big-water fishermen who look for something special in the boat they fish from like the look of this Yukon. It's especially popular among Coho fishermen. Rugged, roomy, and dependable, it will take motors up to 50 hp.

### MODEL K

Here's another model made for large lake fishing. Built to stand up to rough use. And the ruggedly constructed Aqueduct® transom adds the extra support to handle single or twin motors up to 40 hp. It's a favorite among real professional fishermen.



### CANOES

#### CO-15

The wishbone transom on this model takes up to 3.5 hp. motor, yet it's double-ended for easy paddling — a feature no square stern canoe can offer.

### QT-17 (QUETICO)

The back-packers delight! 17 feet of sleek, easy paddling hull—with no exposed skin rivets to increase drag or shear. This 69 pound featherweight has built-in carrying yoke and pads, for easy portaging. Heavyduty stems and fast, stable hull make it a true wilderness canoe.

### CS-14 (SPORT CANOE)

The perfect answer for fishermen who like the best features of a canoe and a fishing boat all rolled into one. The sport canoe is light — only 90 pounds — so it can be used just like a regular canoe. But its wide transom — with 3.5 hp. BIA rating — and wider beam, for extra stability, make it a great fishing craft. With optional dead grass or camouflage paint it "doubles" as as excellent duck boat.

### C-15

Maneuverability, stability and light weight make the C-15 an all-around favorite.

### CO-17

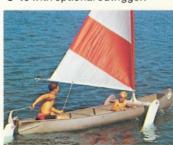
The CO-17 — for fishermen or campers in a hurry. Double end design of a regular canoe for easy back paddling, and a wishbone transom for quick access to fishing and camping spots. Light weight, but 1110-pound carrying capacity.\*\*

#### C-17

17 feet of outstanding canoe — designed with the stability and carrying capacity of an 18-footer — over half a ton.\*\*



C-15 with optional outrigger.



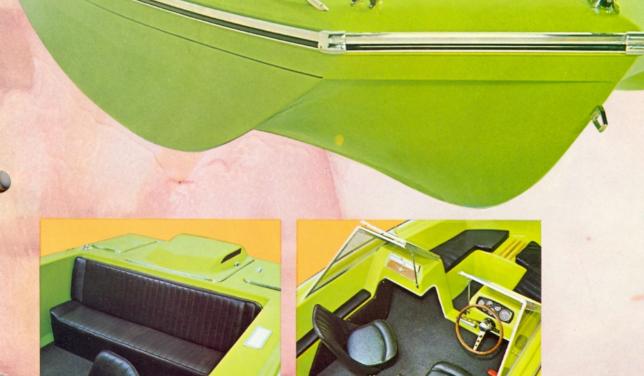
Optional sail and keel for canoes.

## M-PRESS 165

There are roomy reservations for seven on board this tri-hull fiberglas runabout. Two curved helmsman seats midships. Full cross aft seat — plus two bow seats. Add, too, deluxe carpeting, padded arm rests, teakwood trim, tinted safety glass windshield, and deluxe walnut steering wheel. Then there's a built-in18-gallon fuel tank and gauge. A lot of boat to lower your cost of living it up. Also available in an outboard model.

COLORS: Lime green or sunset hull and deck with raven black upholstery, or plum hull and deck with parchment interior.

ENGINES: 120 hp. to 155 hp.



Full-width vinyl upholstered bench seat for three aft . . .

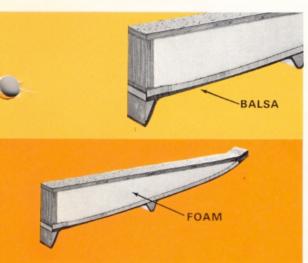
Looks forward to bucket seats and carpeted walkway.



- 1. One-piece keel and stem, preformed to hull contours.
- Bilge keels preformed of aluminum extrusions.
   Hull stretch-formed in port and starboard halves.
- **4.** Self-draining preformed transverse ribs.
- 5. Transom drain plus.
- Aluminum transoms sandwiched between sturdy wood motor mounts which cuts down motor vibration and noise.
- 7. Cast-aluminum transom knee for extra support.
- 8. Custom-designed castings lock to gunwales for added
- rigidity, double as carrying handles.
- Extra-heavy extruded preformed gunwales.
- Cast-aluminum oarlock sockets with noiseless bearings.
- Patented self-draining Aqueduct<sup>®</sup> transom.
- 12. Preformed spray rails.

- 13. Aluminum seats.
- 14. Foam flotation.
- **15.** Non-skid, non-glare finish inside hull bottom.
- 16. No sharp corners.
- 17. Optional forward deck.
- Optional steering and walk-through deck.
- 19. Non-glare satin finish.
- 20. Oar storage brackets.

### What does Aluma Craft HULL POWER mean to you?



Quite simply, it means a light weight fiberglas hull that is extremely strong, impervious to flex fatigue, and easy to repair in case of puncture. In addition, it is much quieter than an ordinary hull.

Just as pure metals are combined into alloys for superior strength, without impractical weight, Aluma Craft marine engineers have combined fiberglas with balsa wood to achieve what we call "end grain core construction" or Hull Power.

By bonding end grain peices of balsa together, in a checkerboard pattern, and sandwiching them between layers of fiberglas, we are able to achieve greater compression and sheer values—and therefore, a more impact resistant hull, than is possible with fiberglas alone.

Plus, the balsa core also serves as flotation — this in addition to the regular foam flotation built into all Aluma Craft hulls.

So, before you invest in any fiberglas boat, ask your dealer about the advantages of balsa end grain core construction — Hull Power — yours in Aluma Craft . . . a step away from the everyday.





#### DEEP "V"

X-Press 200

X-Press 180 I/O

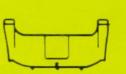
X-Press 180 O/B X-Press 160





#### FIBERGLAS TRI-HULL

M-Press 165 Jamaica 150 D Jamaica 150 SS





#### MODIFIED "V"

Sea Aira 170 I/O Sea Aira 170 O/B





#### ALUMINUM TRI-HULL

Catalina Queen Gadabout GDX-14 Gadabout GDS-14