





### MODEL AZ

Perfect for the sportsman who wants an economical all-purpose boat. Right for fishing; a coat of camouflage paint converts it into a duck boat for hunting. Planes along smoothly with motors up to 7.5 HP. Constructed ruggedly enough for resort use. Heat treated for extra strength.

SPECIFICATIONS: Gunnel length, 14'1" ● Over-all length, 13'7" 
• Max. beam, 49" • Max. depth, 24" • Transom height, 15" 
• Weight, 118 lbs. • Flotation, foam • OBC load capacity, 663 lbs.

• OBC HP rating, 7.5 HP.

STANDARD EQUIPMENT: Oarlock sockets, transom drain plug, bow eye, natural satin finish.

OPTIONAL EQUIPMENT: Aluminum oars, anchor cradle.

### MODEL EZ

The sister of the AZ—only difference is in size. It's an honest 12' long . . . famous Aluma Craft construction with a price tag to please even the thriftiest! Plenty of leg and tackle room. Full 49" beam makes her steady in the water. Only 96 lbs. light-will trailer or car top anywhere! A great hunting craft too! Heat treated for extra strength.

**SPECIFICATIONS:** Gunnel length, 12'6" • Over-all length, 12' • Max. beam, 49" • Max. depth, 24" • Transom height, 15" • Weight, 96 lbs. • Flotation, Foam • OBC load capacity, 536 lbs.

• OBC HP rating, 7.5 HP.

STANDARD EQUIPMENT: Oarlock sockets, transom drain plug, bow eye, natural satin finish.

OPTIONAL EQUIPMENT: Aluminum oars, anchor cradle.







THE BEL MARA

A new concept in aluminum runabouts—more comfort, more convenience, and WITH top performance. The Bel Mara has beautiful color-coordinated interior with plenty of storage, including ski rack—thickly padded bucket type sleeper seats, upholstered compartments for fuel tank and battery, upholstered side panels. Multi-duty for great family fun.

**FEATURES:** Battery and fuel tank compartments, forward storage shelf, footrest, side storage, ski rack, flat Nautolex flooring, bucket type sleeper seats, upholstered side panels, bow-eye.

SPECIFICATIONS: Gunnel length, 17'1" • Over-all length, 16'3" • Beam, 68½" • Max. depth, 29" • Transom height, 20" • Weight, 500 lbs. • Flotation, Foam • OBC load capacity, 1220 lbs. • OBC HP, 75.

STANDARD EQUIPMENT: Windshield, steering, deck hardware, running lights complete with wiring and switch, transom drain, Aqueduct transom, stern carrying handles. Bow-eye.

OPTIONAL EQUIPMENT: Convertible Nautolex top, handrails.

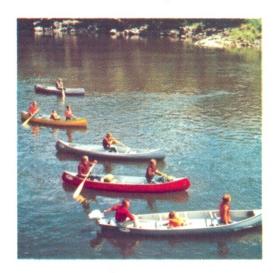


### Canoes









67 to 92 pounds light . . . 15 to 17 feet long! Aluma Craft Canoes are preferred by Scout camps, private camps, outfitters, government agencies—because they deliver more long-lasting value. Exclusive construction features, heat-treated hulls for extra strength, heavy duty stems, pre-formed seats, non-skid bottoms, government approved flotation—insure easy handling and long life under hard use. Maximum load capacity with minimum weight make Aluma Craft Canoes Number One!

STANDARD FINISH: Natural satin aluminum.
OPTIONAL BAKED ON FINISH: Deep scarlet, wilderness green, autumn yellow, camouflage (dead grass).

### C-17 & C-15 CANOES

Maximum stability and capacity. 17-footer ideal for big loads on long trips. The C-15 is perfect for youngsters, camps, etc.

SPECIFICATIONS:	C-17	C-15
Over-all length	17'	15'
Maximum beam	371/4"	371/4"
Maximum depth	131/4"	131/4"
Weight	85 lbs.	67 lbs.
Flotation	Foam	Foam
Max. carrying capacity (6" free-		
board formula)	1110 lbs.	1025 lbs
OPTIONAL EQUIPMENT: Sailing	rig, carry	ying yoke
motor bracket.		

#### C-16 CANOE

The official canoe for contests which call for rugged performance and endurance, including the famous Minneapolis Aquatennial Explorer Scout canoe derby. Handles easy; maximum stability, speed. SPECIFICATIONS: Over-all length, 16' • Max. beam, 35½" • Weight, 72 lbs. • Flotation, Foam • Max. carrying capacity (6" freeboard rating), 935 lbs. OPTIONAL EQUIPMENT: Sailing rig, carrying yoke, motor bracket.

#### CO-17 CANOE

Perfect performance with motor power or paddle-power! Wishbone transom takes motors to  $3\frac{1}{2}$  HP; performs like a dream under tough conditions. Will take you to those faraway fishing spots; troll as you go, or cast or still fish.

SPECIFICATIONS: Over-all length, 17' • Max. beam, 37½" • Max. depth, 13½" • Weight, 92 lbs. • Flotation, Foam • Max. carrying capacity (6" freeboard formula), 1110 lbs. • OBC HP rating, 3½ HP. OPTIONAL EQUIPMENT: Sailing rig, carrying yoke.



### THE QUETICO WILDERNESS CANOE

Built to requirements of Northwoods guides, the 17-foot Quetico is America's first true wilderness canoe . . . smooth on the water and light on the portage; weighs only 69 pounds. No exposed rivets; heavy duty stem and keel shoe, built-in carrying yoke at no extra cost.

**SPECIFICATIONS:** Over-all length,  $17' \bullet \text{Max.}$  beam,  $36'' \bullet \text{Center depth}$ ,  $13'' \bullet \text{Max.}$  depth,  $23\frac{1}{2}'' \bullet \text{Weight}$ ,  $69 \text{lbs.} \bullet \text{Max.}$  carrying capacity (6" freeboard formula), 1035 lbs.

OPTIONAL EQUIPMENT: Sailing rig, motor bracket.





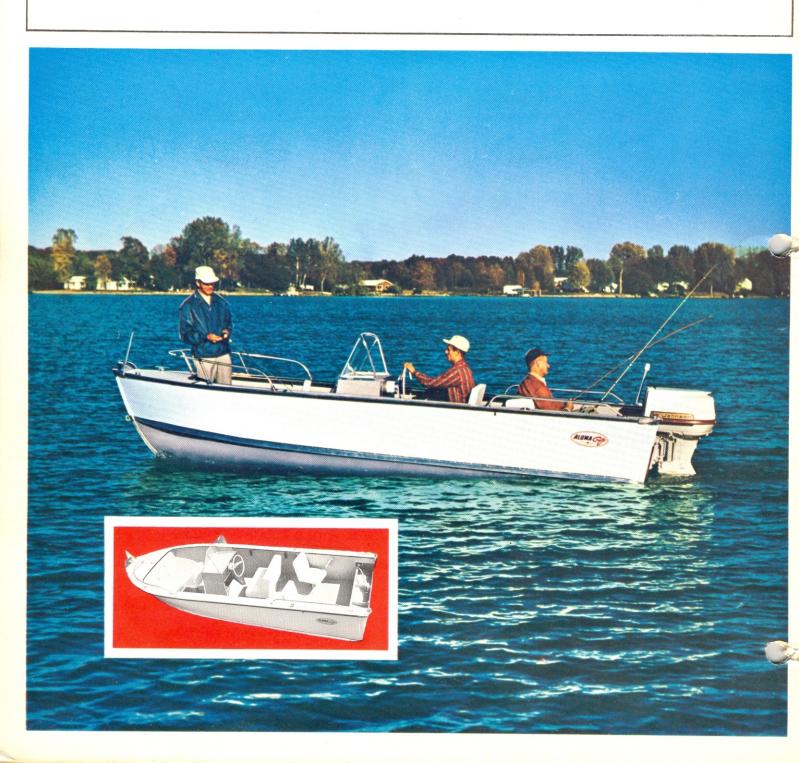
Fishing Boats

KING FISHERMAN The HE boat . . . ruggedly built; outfitted for hard fishing service on fresh and salt water. The King offers such special fishing features as forward platform, swivel seats fore and aft, center steering console and helmsman's seat, trolling rod holders, rod racks; ample storage space for everything needed on a long haul to the fishing ground. A fine "party boat" too!

**FEATURES:** Built-in 12 gal. fuel tank, big 68 square foot cockpit, storage under center console, rod holders, rod racks, forward bulkhead with rope locker, wired-in lighting system, anodized aluminum rails fore and aft, mechanical steering, chrome plated fittings, windshield, baked enamel white exterior, accommodates twin outboard motor installation.

SPECIFICATIONS: Gunnel length, 19'3" • Over-all length, 18'1" • Maximum beam, 76" • Max. depth, 38" • Transom height, 20" • Weight, 777 lbs. • Flotation, Foam • OBC load capacity, 1783 lbs. • OBC rated for 115 HP.

OPTIONAL EQUIPMENT: Sun top, mooring cover, complete camper top.





MARACAIBO

This sport boat features new and beautiful design, inside and out. Plenty of cockpit area for active families, storage (including skis), and comfort galore. Color-coordinated interior and exterior. Roomy runabout or speedy "hot rod" for skiing and water sports, a dependable fishing boat too.

**FEATURES**: Battery and fuel tank compartments, forward storage shelf and footrest, side storage compartments, Nautolex covered flat floor, upholstered side panels, bucket-type sleeper seats.

**SPECIFICATIONS:** Gunnel length, 15'3'' • Over-all length, 14'6'' • Max. beam, 65'' • Max. depth, 28'' • Transom height, 20'' • Weight, 448 lbs. • Flotation, Foam • OBC load capacity, 1070 lbs. • Motors to 65 HP.

**STANDARD EQUIPMENT:** Windshield, steering, deck hardware, running lights complete with wiring and switch, transom drain, Aqueduct transom, bow-eye, stern carrying handles.

OPTIONAL EQUIPMENT: Convertible Nautolex top, handrails.







### MODEL F-7

Year after year the F-7 proves the best boating value in the world! Designed to take the choppiest waters of rivers and lakes, she's rugged, nimble and light! Deep hull design for dry ride on big water. Planes fast. For many years of angling fun you can't beat this boat!

FEATURES: One-piece keel and stem, two piece preformed hull, husky bilge keels, super heavy aluminum alloy transom, extra heavy "round" gunnels, cast aluminum transom knee, self-draining ribs, transom drain.

SPECIFICATIONS: Gunnel length, 14'8" • Over-all length, 14'
• Max. beam, 55" • Max. depth, 26" • Transom height, 15"
• Weight, 169 lbs. • Flotation, Foam • OBC load capacity, 757 lbs. • OBC HP rating, 28 HP.

**STANDARD EQUIPMENT:** Two pair oarlock sockets, transom drain plug, natural satin finish, bow eye.

**OPTIONAL EQUIPMENT:** Forward deck, side steering deck, aluminum oars, anchor cradle.

### MODEL FD

A long-time favorite of resort owners and the boating public; one of the most popular all-around boats ever produced by Aluma Craft. For fishing, skin diving, water skiing, speed, the FD offers all-around pleasure—and what performance! Similar to F-7, but huskier throughout. Aqueduct® transom for larger motors.

SPECIFICATIONS: Gunnel length, 14′9″ • Over-all length, 14′1″ • Max. beam, 55″ • Max. depth, 27″ • Transom height, 15″ • Weight, 210 lbs. • Flotation, Foam • OBC load capacity, 865 lbs. • OBC rated for 40 HP.

**STANDARD EQUIPMENT:** 2 pairs oarlock sockets, self-draining Aqueduct transom, transom drain plug, natural satin finish, bow-eye.

**OPTIONAL EQUIPMENT:** Forward deck, side-steering deck, steering, aluminum oars, anchor cradle.







### MODEL K

This craft is for those who go for big fish in big water. No fisherman, amateur, or professional guide, can ask more handling ease and versatility. Her dry, rugged hull speeds you to your favorite fishing grounds in comfort and safety. Plenty of room for tackle and fishing gear. Aqueduct® transom accommodates single or twin motor installation.

SPECIFICATIONS: Gunnel length, 16'5" • Over-all length, 15'10" • Max. beam, 56" • Max. depth, 26" • Transom height, 15" • Weight, 203 lbs. • Flotation, Foam • OBC load capacity, 989 lbs. • OBC HP rating, 40 HP • Self-draining Aqueduct transom, transom drain, bow-eye.

**STANDARD EQUIPMENT:** 2 pairs oarlock sockets, self-draining Aqueduct transom, transom drain plug, natural satin finish, bow-eye.

**OPTIONAL EQUIPMENT:** Forward deck, side-steering deck, steering, aluminum oars, anchor cradle.

### YUKON

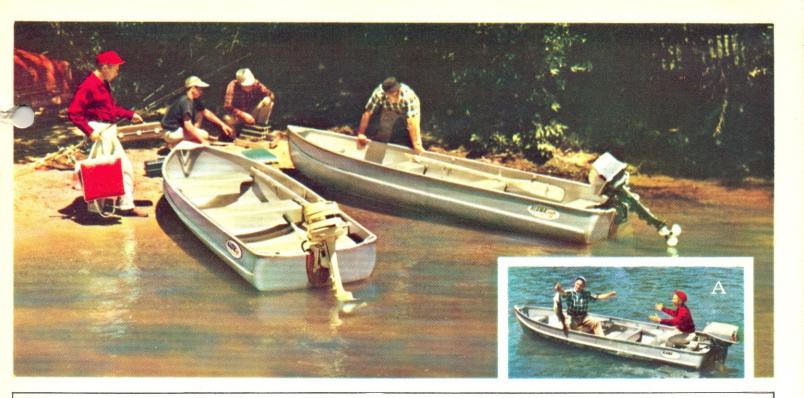
The Yukon is a beamy sportsman's boat designed for rough water fishing, or as a runabout for family and ski use. High freeboard and four widely spaced seats; plenty of room for four Izaak Waltons and tackle. Planes smoothly, takes punishment, handles up to 65 HP in single or twin motor installation.

SPECIFICATIONS: Gunnel length, 17'1" • Over-all length, 16'2" • Max. beam, 68" • Max. depth, 29" • Transom height, 15 or 20" • Weight, 297 lbs. • Flotation, Foam • OBC load capacity, 1220 lbs. • OBC HP rating, 65 HP.

**STANDARD EQUIPMENT:** Oarlock sockets, self-draining Aqueduct transom, transom drain plug, natural satin finish, bow-eye.

**OPTIONAL EQUIPMENT:** Forward deck, steering, aluminum oars, windshield, convertible Nautolex top.





### MODEL R-6

This family size 12-footer performs with many larger boats. Large enough for any water, small enough to carry anywhere. Wide beam, roomy interior—yet light, rugged and stable in any water. It's a deep, dry, quick-planing craft! Handles up to 20 HP with ease.

SPECIFICATIONS: Gunnel length, 12'10" • Over-all length, 12'2"

- Max. beam, 55" Max. depth, 26" Transom height, 15"
- Weight, 148 lbs.
   Flotation, Foam
   OBC load capacity, 646 lbs.
- OBC HP rating, 20 HP.

**STANDARD EQUIPMENT:** Oarlock sockets, drain plug, natural satin finish, bow eye.

**OPTIONAL EQUIPMENT:** Forward deck, side-steering deck, windshield and steering, aluminum oars, anchor cradle.

### MODELS A & E

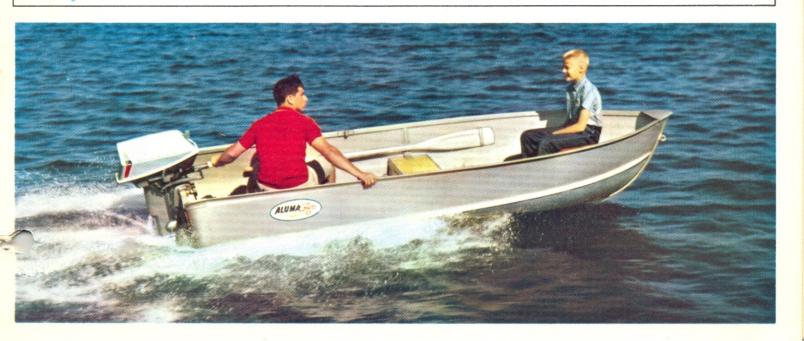


Two great all-around fishing craft—identical except for size. Your choice of a 12 or 14-footer, both with quality construction in every detail. Built for rugged use, care-free maintenance and handling ease—makes them a favorite for oldster and youngster alike. Thousands used by resorts where strong construction and economy are important.

		•			_						
SPECIFICATIONS:										"A" "E"	
Gunnel length										14'1" 12'6"	
Over-all length										13'7" 12'	
Max. beam											
Max. depth									-	24" 24"	
Transom height .										15" 15"	
Weight										137 lbs. 115 lb	S.
Flotation										Foam Foam	
OBC load capacity										664 lbs. 557 lb	
ORC HP rating										12 HP 12 HP	,

STANDARD EQUIPMENT: Aluminum seats, polystyrene flotation, 2 pair oarlock sockets on model A, 1 pair on model E, transom drain plug, natural satin finish, bow eye.

 ${\bf OPTIONAL\ EQUIPMENT:}\ Forward\ deck, aluminum\ oars, anchor\ cradle.$ 



# In brief - Why Aluma Craft is America's

best boat value...



When you own an Aluma Craft Boat you own the best! Here are just 15 reasons why . . . 15 of the engineering and construction features which make Aluma Craft the best boating value you can get . . .

**EVERY PART PRE-FORMED . . .** Eliminates strain on the entire boat.

**HEAT TREATED ALUMINUM...** for all canoes and other light weight craft where extra strength without weight is indicated.

CORROSION-RESISTANT ALLOY . . . all Aluma Craft boats are built of a special corrosion-resistant, performance-proved aluminum alloy, which delivers long life and minimum maintenance in salt and fresh water.

**HEAVY DUTY CANOE STEMS...** Thick, strong... eliminate need for keel shoe... protect keel and hull from wear on rocks and sand.

**CUSTOM-DESIGNED CASTINGS** at bow and stern . . . interlocked with gunnels for added rigidity and strength . . . double as carrying handles.

**GUNNELS EXTRUDED . . .** Made of heavy duty aluminum for maximum strength . . . add to appearance of boat, too!

PRE-FORMED SINGLE SEAM HULLS...stretching process developed by Aluma Craft makes for greater over-all strength. Two lateral sections are joined and sealed, with strategically placed rivets holding both sections securely together and protected by keel and stem.

**HEAVY DUTY PRESS-FORMED AND REINFORCED TRANSOMS**... supported inside and outside; and cast aluminum transom knees provide extra support for the motor. Aluma Craft transoms just don't fail!

**TRIPLE KEEL DESIGN...** no Aluma Craft keel has ever worn through! Center keel and stem is one-piece, does away with joints that can weaken the bottom. Design provides extra stability and turnability, as well as extra strength.

**FULL LENGTH SPRAY RAILS...** reinforce sides of hull, provide extra planing surface, deflect spray ... keep inside of boat dry ... for more speed and perfect water control.

**BAKED ON FINISHES...** all Aluma Craft finishes are baked-on vinyl marine finishes, keep boat looking bright and sharp.

**SELF DRAINING RIBS** . . . they're separately formed for exact fit, add to over all strength of the boat. Special design provides drainage full length of hull to the transom drain plug.

**NON-SKID BOTTOMS...** All Aluma Craft fishing boats and canoes have non-skid, non-glare interior bottoms.

**NON-GLARE FINISH...** standard on all unpainted surfaces.

**BUILT-IN OAR STORAGE...** standard on all Aluma Craft fishing boats.

### The Aluma Craft

## 9-YEAR GUARANTEE

How does a manufacturer assure the consumer that the product he buys is a high quality product?

At Aluma Craft/Alpex we feel that no boat is better than the guarantee that is placed behind it!

That is why Aluma Craft Boats and Canoes carry the unmatched Nine Year Guarantee—a document which contains no "fine print," and which sets forth in plain language that only the best materials and the finest, most conscientious

workmanship have gone into these products. The Aluma Craft guarantee says, again in plain language, just *how* the factory stands behind each Aluma Craft Boat and Canoe.

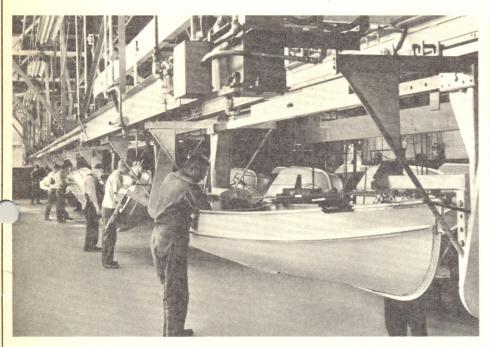
Here is even more evidence of the quality of Aluma Craft Boats and Canoes: Boats which were built back in the Forties are still in use, still providing the same dependable service (with practically no maintenance) that they provided the year they were first put in the water!

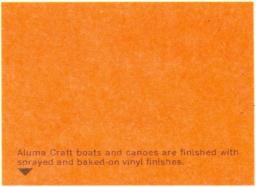
### ALUMA CRAFT-NUMBER ONE IN QUALITY

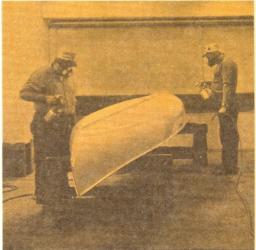
Aluma Craft Boats are the product of the boat industry's first pioneering efforts in the manufacture of aluminum boats and canoes. They are built in one of the largest and most complete pleasure boat plants in the world, utilizing machinery and processes created by Aluma Craft naval architects, designers and engineers, and which are continually refined and improved through a long-range research program.

We at Aluma Craft are proud of the fact that we pioneered the famous stretched hull construction which has set a standard for the entire industry.

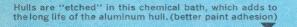
It is a fact that other metal boat builders have attempted to match this process, but none of them has been able to achieve the same result—nor the strength and durability which is inherent in Aluma Craft hulls.





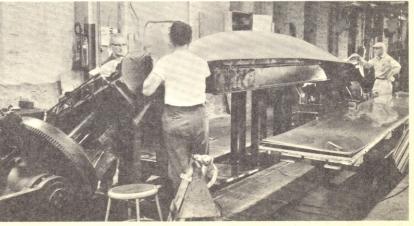


A section of the boat industry's only continuous assembly line which increases efficiency; cuts down on fatigue of workers.











This is THE inboard power combination—big, roomy luxurious Queen Merrie hull powered by MerCruiser stern drive unit. A fine family boat with lots of built-in comfort/convenience features: Color-coordinated interior, luxuriously padded bucket-type sleeper seats, storage for skis and other gear, plenty of family living room afloat. Has skiff type safety glass ventilating windshield, walk-through deck: Modern design dash panel has glove compartment with beverage server.

FEATURES: Illuminated control panel • Enclosed 12 gal. fuel tank • Electric fuel gauge • Electric bilge pump, bilge blower • Hour meter • Mechanical steering • Speedometer

- Bucket-type sleeper lounge seats upholstered in lustrous vinyl over 3" foam cushions
- · Color-matched upholstered side panels · Ventilating safety glass windshield · Flat floor fully decked in durable Nautolex • Mooring cover • Combination glove compartment and beverage tray • Forward enclosed storage • Side storage open and enclosed.

**OPTIONAL EQUIPMENT:** Complete top • Handrails

SPECIFICATIONS: Gunnel length, 19'3" • Over-all length, 18'1" • Max. beam, 76" • Max. depth, 38" • Transom height, 30" • Weight, 1495 lbs. • Flotation, foam • OBC load capacity, 1783 lbs. • Power, MerCruiser 110 HP and 120 HP.

RUNABOUT COLORS: Brilliant red, captain's gold, cool blue, with white.



Runabouts

### QUEEN MERRIE

INBOARD/OUTBOARD





### QUEEN MERRIE

DE LUXE OUTBOARD

Long a leader of the Aluma Craft fleet, this 1964 Queen Outboard is more luxurious than ever; new built-in comfort and convenience. This Queen has walk-through forward deck, safety glass skiff type ventilating windshield, bucket type sleeper seats forward, swivel seats aft, step pads. High quality hardware and appointments. More than enough storage space for gear—skis too!

**FEATURES:** Color-matched upholstered side panels, stern storage, 12 gal. built-in fuel tank, ventilating safety glass windshield, locking glove compartment, bucket-type sleeper seats, aft swivel seats, forward enclosed storage, mechanical steering, deck hardware, running lights complete with wiring and switch, flat, two-toned Nautolex floor, Aqueduct transom, transom drain, bow-eye.

OPTIONAL EQUIPMENT: Handrails, Convertible Nautolex top, mooring cover.

**SPECIFICATIONS:** Gunnel length, 19'3'' • Over-all length, 18'1'' • Max. beam, 76'' • Max. depth, 38'' • Transom height, 20'' • Weight, 895 lbs. • Flotation, Foam • OBC load capacity, 1783 lbs. • OBC rated for 115 HP.







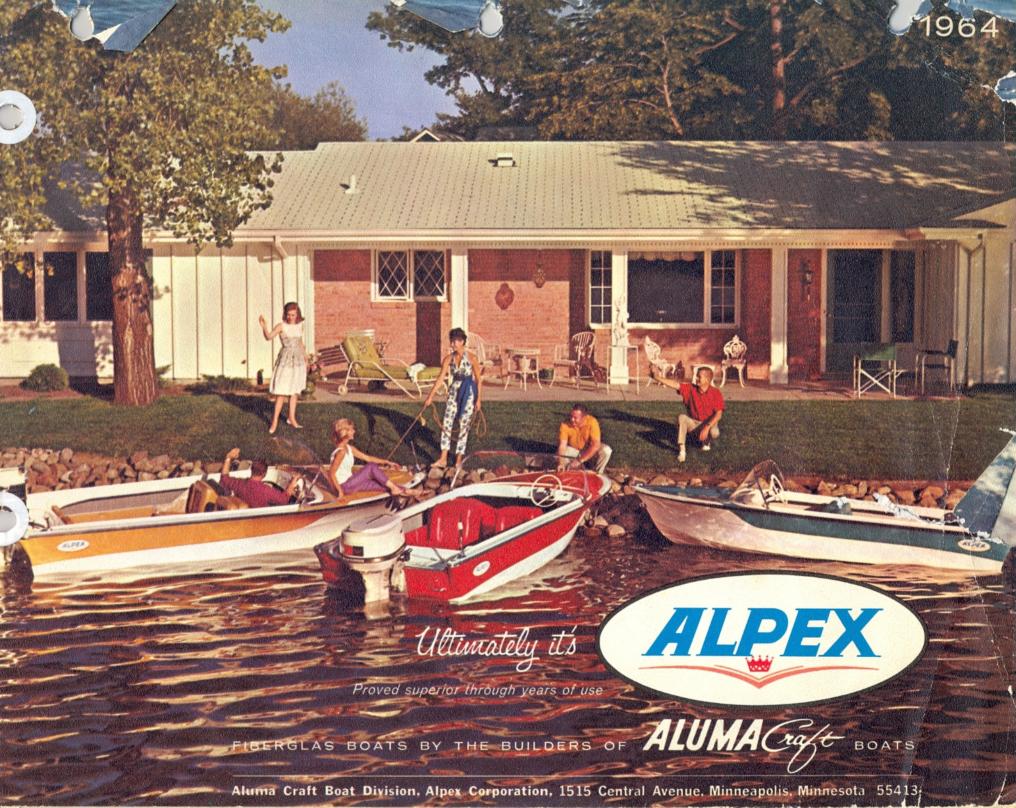
TAMPICO II

The new runabout for the young and the young in heart. Despite her look of custom craftsmanship, the price is moderate. Great for skiing, the Tampico II makes a perfect craft for the family that enjoys all water fun—cruising or fishing.

**SPECIFICATIONS:** Gunnel length, 15'3'' • Over-all length, 14'6'' • Max. beam, 65'' • Max. depth, 28'' • Transom height, 15 or 20'' • Flotation, Foam • OBC load capacity, 1070 lbs. • OBC rated for 50 HP • Length of forward deck, 57'' • Weight, 287 lbs.

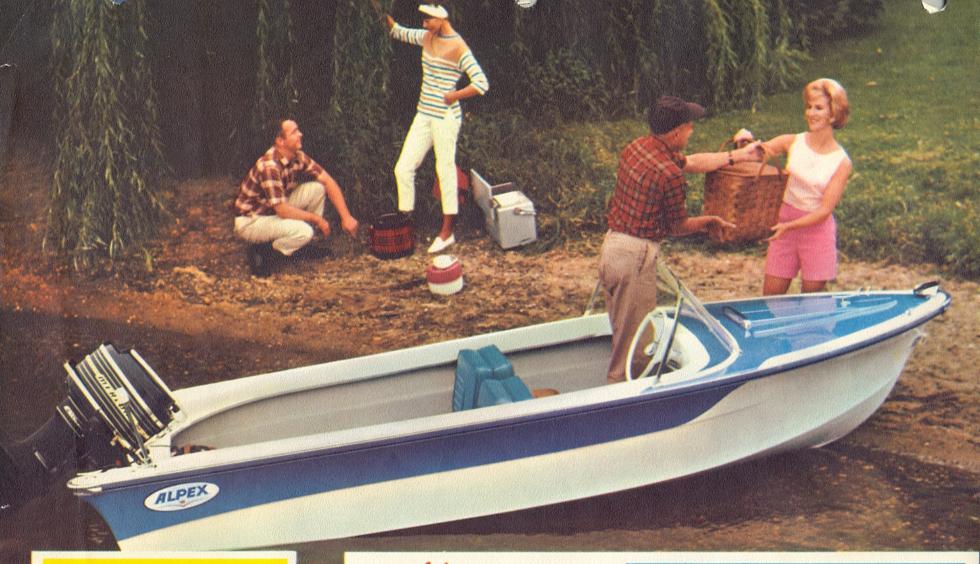
**STANDARD EQUIPMENT:** Forward deck, 20" windshield, side decks with vinyl insert gunnels, steering, deck hardware, upholstered backrest and cushion on forward seat, control bracket, draining ribs, transom drain plug, two-tone exterior trim paint, bow-eye, transom drain, Aqueduct transom.

**OPTIONAL EQUIPMENT:** Convertible Nautolex top, lights, upholstered back rest and cushion for aft seat.



### Not just a board . . . A TRUE SAILBOAT!





#### SPECIFICATIONS:

Gunnel length, 15' 2" • Centerline length, 14'
• Maximum beam, 64" • Maximum depth, 28" • Stern depth, 20" • Transom height, 15"
• Transom width, 56" • Weight, 440 lbs.
• Flotation, foam • OBC load capacity, 970 lbs. • Motors to 50 HP.

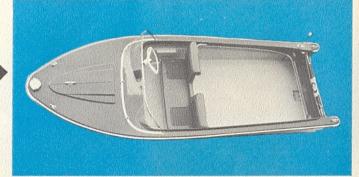
**OPTIONAL EQUIPMENT:** Complete top, with side curtains and stern cover.

TRIM COLORS: Brilliant red, captain's gold, cool blue, with white.

### Alora STANDARD

Built especially for water skiers, this versatile, speedy craft also gives a soft ride for cruising and fishing. Forward seat has walkthrough backrest, roomy cockpit with space for skis, lots of other equipment. Color is standard Alpex white with solid color deck, same colors as the Alora DeLuxe. Identical with the DeLuxe in all other respects.

**OPTIONAL EQUIPMENT:** Forward facing aft seats.







# The Sea Aira

1964's runabout style leader—a triumph of creative design—in comfort, convenience, luxury! Never before has a boat this size offered so much! Exclusive sleeper seats forward—full width aft seats with center beverage tray and storage plus . . . for skis too. She's a big boat—generous in length, broad in beam, to provide room for the whole family . . . delivers a soft ride under conditions as rough as you'll meet.

Bucket-type sleeper seats, locking glove compartment, beverage holder, convenience bar. Enclosed forward storage shelf. Foot-rest. Flat, vinyl covered floor—two toned.

# The Bali

This is the all-around family boat for cruising, skiing, fishing. Luxury and convenience, high style design inside and out. Compare her with other boats, and she wins in every respect—speed for skiing, easy handling—and what riding quality!

High fashion interior, luxury upholstery and fittings, bucket type sleeper seats, colorful styling, enclosed upholstered fuel tank compartment. Forward storage shelf. Foot rest. Flat, two-tone vinyl covered floor. Matching upholstered side liners with ski storage.

# The Alora DE LUXE (Above)

The biggest "little" runabout afloat (gunnel length 15' 2")—big in roominess, in design, in performance. The Alora delivers a full measure of easy handling, gentle riding, for young and old, for every use on water.

Modern styling, generously padded sleeper seats, ample ski storage, extruded aluminum trim with vinyl inserts, hardware. Forward footrest and storage shelf. Navigation lights.

