

Many thousands of proud, happy and satisfied Aluma Craft owners now enjoy the best in boating or canoeing performance and pleasure. These Aluma Craft owners will testify that their Aluma Craft boats are excellently designed, ruggedly built and require practically no upkeep.

Always ready for your pleasure and use, Aluma Craft requires no annual painting or caulking . . . never rots or rusts . . . never soaks up water . . . never dries out and leaks. Light and strong, Aluma Craft are easy to handle, transport and store.

We suggest you compare the design, construction and appearance of Aluma Craft boats and canoes. Fourteen boat models and three canoes provide a wide choice to meet your needs.

ALUMA CRAFT BOAT COMPANY

2633 27th Avenue South Minneapolis, Minnesota

Choosing Your ALUMACraft

We are often asked "Why so many models?" "Why do you have more than one twelve foot, one fourteen foot, one sixteen foot, etc.?" The answer is that for the many different needs, different requirements and different intended uses, many models are needed.

One prospective boat owner may be interested mostly in speed... another has a large family and wants extra carrying capacity... still another intends to use his boat only on large, rough waters and wants maximum stability... many want to fit their boat to a certain size motor... or want a boat light enough for easy car top transportation. And, of course, practically all want to use their boats for fishing.

From among the many Aluma Craft boats you are practically certain to find the one that fits any one requirement or multiple combination of requirements. We suggest checking through the various Aluma Craft models and then rechecking with your Aluma Craft dealer. With his help you can make the proper selection of the right boat for your needs to assure you many years of boating pleasure.

HOW ALUMA CRAFT ARE BUILT!

Each Aluma Craft model is a genuine Erich S. Swenson design. Each model is built to exact specifications to meet specific performance requirements such as speed, big water use, resort use, car top transportation, etc., but all include overall stability and positive flotation. Several models include the possible maximum of all desirable qualities so they may be classed as general all-around family or fishing boats.

Each model is not only thoroughly factory-tested but is put through severe water tests and time trials far exceeding normal usage. All, of course, are O.B.C. approved and rated for maximum horsepower.

CONSTRUCTION

Every Aluma Craft hull is constructed of preformed parts, a process which stiffens the special aluminum alloy, adds strength and assures that each boat meets design specifications for maximum performance. The exact desired shaping is obtained, internal and external stresses on seams are eliminated. Preforming stops normal tendency of material to change shape, twist or deform. All gunwales, keel and bilge keels and fittings are aluminum extrusions for greater strength and uniformity.

ASSEMBLY

The preformed parts fit accurately and the double riveted seams insure a permanent watertight hull. No welding is used where it could conceivably weaken or effect the strength of our boats or canoes. Double row riveting is stronger than welding.

MATERIALS

A special aluminum alloy, specified and selected for toughness, stiffness, forming qualities and resistance to corrosion is used in manufacturing Aluma Craft boats and canoes. All extruded parts are of the same extra strength 61ST6 aluminum alloy.

ALUMACraft model CO-17

Here is something new . . . and better. A full double-end canoe below the normal waterline but with a specially designed fan-tail so a light motor may be mounted on the centerline where it belongs. The full below-water keel permits the canoe to be paddled as any double-ender and also to maintain better steerageway than cut-off square stern models. Also this canoe can

be reversed with motor or paddles. Full bodied design assures stability and adds carrying capacity. Keel is a full ¼" of solid metal to add strength and to resist abrasion of rocks and sand. End deck Styrofoam* filled compartments provide positive flotation when properly used and handled. Construction details on pages 16, 17 and 18.



specifications

Length	17'
Depth amidships	.1314"
Depth at ends	22"
Extreme width	.371/4"
Weight	88 lbs.
OBC approved for outboard	
motors up to	3 h n

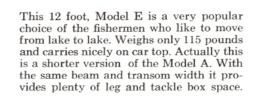
*T.M. Reg.

CANOE







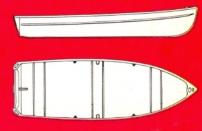


Exceptionally stable and quite fast with motors up to 12 horsepower.

A good model for those sportsmen who want to use it for both fishing and hunting. Details on construction may be found on pages 16, 17 and 18. (Forward deck available as optional equipment.)



Length (over-all)	12
Width amidships	49"
Width at transom	43"
Depth forward	24"
Depth amidships	18"
Transom depth for motor	15"
Splash railsf	
Flotation tanks	3
Bottom design	round
Weight	. 115 lbs.
OBC approved for outboard	
motors up to	.12 h.p.





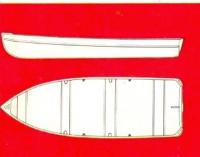


This beautiful riding boat is roomy, stable and comfortable and possibly is America's most popular small boat model. A splendid design for almost every use. Broad in beam, it is very steady in rough weather. While it operates at peak efficiency with larger motors it has good speed and performance with smaller ones. Weighs only

150 lbs. and is easy to handle around dock.

Gets up and levels off quickly. Handles the turns smoothly. A fine all around boat and the first choice of resort owners, rental operators and cottage owners. See construction details on pages 16, 17 and 18. (Forward deck, control deck and steering wheel available as optional equipment.)

ength (Gunwale)	14′
Width amidships	54"
Width at transom	52"
Depth forward	24"
Depth amidships	18"
<mark>Franso</mark> m depth for motor	15"
Splash railsf	ull length
lotation tanks	3
Bottom design	round
Weight	. 150 lbs.
OBC approved for outboard	
makeud use ke	146





ALUMACraft model FD

14 FOOTER

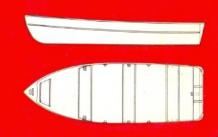


This model follows the Model F dimensions except that it is built deeper, heavier and extra rugged to make it more suitable for larger, rougher waters. Also it permits mounting a 30 h.p. motor on its special Aqueduct transom. Tremendously strong and reinforced, it is built for big motor use, although it performs wonderfully with

low horsepower outboards. Seats are 12" wide and very comfortable. Note the details of Aqueduct transom on this page and see pages 16, 17 and 18 for additional construction features. (Forward deck, control deck and steering wheel available as optional equipment.)

AQUEDUCT TRANSOM (See page 16 for details)

Length (Gunwale)	14
Width amidships	54"
Width at transom	52"
Depth forward	27"
Depth amidships	21"
Depth at stern	20"
Transom depth for motor	15"
Splash railsf	ull length
Flotation tanks3—	12" wide
Bottom design	. Fround
Weight	. 189 lbs.
OBC approved for outboard	
motors up to	.30 h.p.



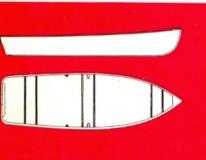




Here's the perfect all around, easy-to-handle boat for the sportsman. A genuine, 12 foot Aluma Craft with a 44" beam yet weighs only 90 pounds, no more than most canoes. Can be portaged into off-the-road lakes. Very strong and stable. When camouflaged it makes a fine, steady, 2-man

square-stern duck boat. OBC Certified for motors up to 5 h.p., the Sportsman is a fine little fishing boat. Rows effortlessly. Transports easily on car top or light trailer. See pages 16, 17 and 18 for full details on construction. (Forward deck available as optional equipment.)

ength (over-all)	12'
Vidth amidships	44"
Vidth at transom	36"
Depth forward	22"
ransom depth for motor	15"
lotation tanks	2
ottom design	.round
Veight	.90 lbs.
DBC approved for outboard	
motors up to	.5 h.p.





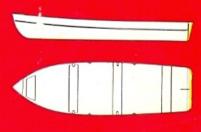


Another of the more popular models designed to ride beautifully with big power (up to 30 h.p.) and big loads. A spacious, wide, strong, 16 footer with an Aqueduct transom. Extra width, length and depth make this Model K suitable for bigger lakes and river use. Although a good big boat, it weighs only 208 lbs., handles easily

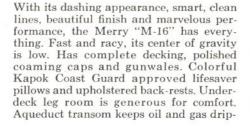
and performs well with moderate-sized motors. With optional forward and control decks and steering wheel it makes a wonderfully nice appearing runabout at an economical price. For construction details see pages 16, 17 and 18. (Forward deck, control deck, steering wheel available as optional equipment.)



Length (over-all)	16
Width amidships	
Width at transom	52"
Depth amidships	21"
Depth forward	
Depth at stern	
Transom depth for motor	15"
Splash rails	
Flotation tanks3—	
Bottom design	
Weight	
OBC approved for outboard	
motors up to	



ALUMACraft merry "M" RUNABOUT



page outside of hull and prevents following waves from washing in.

A luxury fitted Runabout built for style, pleasure and performance. Read construction details on pages 16, 17 and 18.

MODEL MERRY "M-14"

Exactly the same boat as the "M-16" but 2 feet shorter for those who want more speed and less weight. Handles a 30 horsepower motor and is tops in performance at all times.

Length (over-all)1	61*
Width amidships	56"
Width at transom	52"
Depth amidships	21"
Depth forward	27"
Depth at stern	
Transom depth for motor	
Splash rails	gth
Styrofoam flotation	
Bottom designrou	ınd
Weight	s. *
OBC approved for outboard	
motors up to	ı.p.
*MERRY "M-14"	
Length	14'
Weight	





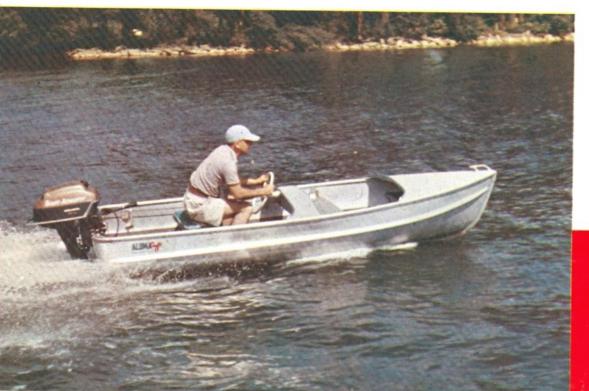




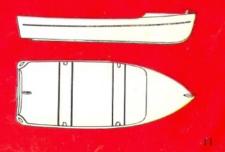
Here is a boat designed for speed, probably the fastest true stock model afloat. The Model R has competed on almost equal terms with specially designed racing hulls. When powered with a 16 h.p. motor this model produces speeds equal to other boats carrying much larger motors.

For swift, thrilling yet safe rides, the Model R is tops. If you want speed for thrills yet a fine fishing boat choose this greyhound of the Aluma Craft line. For complete construction details see pages 16, 17 and 18. (Control deck and steering wheel available as optional equipment.)

(Forward Deck Included)



Length (over-all)	11′-7′
Width amidships	54′
Width at transom	52'
Depth forward	24
Depth amidships	18
Transom depth for motor	15
Deck length (around gunwale) 47"
Splash rails	ull length
Flotation tanks	3
Bottom design	round
Weight	. 139 lbs.
OBC approved for outboard	
motors up to	16 h.p.



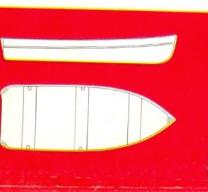
ALUMACraft model RB



A new model designed to meet the demand for an extra fast combination speed and fishing boat. The hull design is an exact duplicate of the Model R, shown on the preceding page, except that it has no forward deck and the seats have been rearranged to provide more room and con-

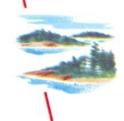
venience for fishing and family use.

Exceptionally fast, the Model RB will handle motors up to 16 h.p. It planes easily, is very stable and strong. It is readily cartopped. See pages 16, 17 and 18 for full details. (Forward deck available as optional equipment.)





nodel C-15

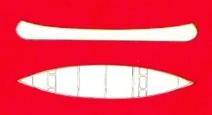


This very stable 15 footer has a beam over 3 feet amidships and has the fullness carried well forward and aft. Load checks show a carrying capacity equal to most 17 foot canoes. The ideal, easy-to-portage

and paddle canoe for all ages. Exceptional stability plus Styrofoam flotation provides complete safety when properly used and handled. See construction details on pages 16, 17 and 18.



Length	15'
Depth amidships	
Depth at ends	22"
Extreme width	.371/4"
Weight	.77 lbs.



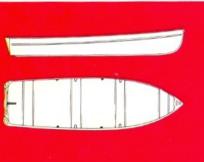




One of the first and still one of the most popular Aluma Craft is the Model A—14 footer. With a 49" width amidship and a 43" transom width, it provides a nice combination of features for all around family use. A good fishing boat, strong and rugged as well as being stable, safe and seaworthy.

The Model A operates efficiently with all motors up to and including 12 horsepower. This boat rows smoothly and weighing only 130 pounds is easily handled at the dock and on the beach. See pages 16, 17 and 18 for construction details. (Forward deck available as optional equipment.)

ength (Gunwale)	14'
Width amidships	49"
Width at transom	43"
Depth forward	24"
Depth amidships	18"
Transom depth for motor	15"
Splash railsfu	II length
lotation tanks	3
Bottom design	round
Weight	130 lbs.
OBC approved for outboard	
motors up to	12 h n







The finest double-end duck boat built anywhere, anytime. Strong and sturdy enough to break ice. Stable and steady for two men to use.

Drawing only $3\frac{1}{2}$ " with normal load, it goes anywhere. Note double, throughdeck push pole holes, built-in blind loops,

self-draining decks, built-in oar racks, silent Oilite* oar-locks, convenient carrying handles.

This is the tops in duck boats. See pages 16, 17 and 18 for construction details. (Motor bracket for up to 3 h.p. available as an accessory.)



Length (over-all)	12
Width	42
Depth	12
Cockpit length	7
Weight	
Finish painted dead-gr	
and came	uflage
Blind pole loops	. 10 sets
Spring clip oar racks	2
Offset pole wells	2
Flotation tanks	2
Silent Oilite oar locks	
Carrying handles	
*T.M. Reg.	

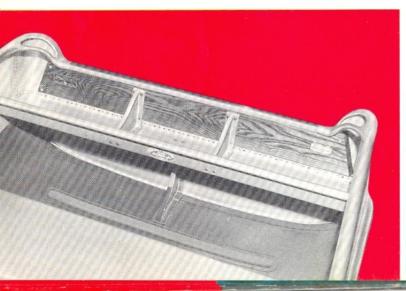


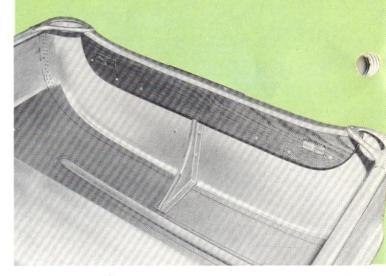
and materials make ALUMACraft YOUR BEST BUY!

AQUEDUCT TRANSOM

This exclusive Aluma Craft feature adds great strength to the transom to take the extra thrust of large motors. It also permits the use of twin motors which may be operated simultaneously. It keeps following waves from coming into the boat.

In addition, this self-bailing Aqueduct transom collects and drains off any gas or oil drippage which might ordinarily accumulate in the bottom of the hull.





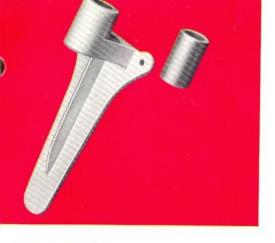
STERN KNEE

This knee is an aluminum casting and important to all boats when high power motors are used. It greatly strengthens and stiffens the transom and absorbs the forward and backward thrust of the motor. Another example of Aluma Craft's superior construction.



KEEL

Shown is a cross-section of an Aluma Craft keel. This is an aluminum extrusion (not bent sheet aluminum) with a full quarterinch thickness of solid metal the bottom surface to resist that alrasion of shore sand and rocks.



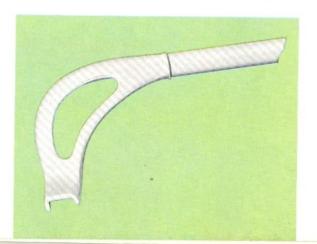
BOW

The bow is an aluminum casting designed to function as a convenient non-protruding carrying handle. Gunwales interlock with the casting to add great strength and to finish off the hull with a ship-shape appearance.



OAR LOCK WITH OILITE BEARINGS

Note that the Aluma Craft oar lock is a specially designed aluminum casting and is fitted with a long lived Oilite bearing. This is an oil impregnated bearing to assure easy and silent use of oars.



STERN HANDLES

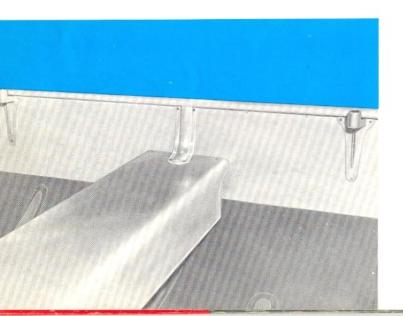
The stern handles are aluminum castings with the gunwales interlocking exactly as they do with the bow casting. The end result is an interlocked stiffening running completely around the gunwales, stern and bow.

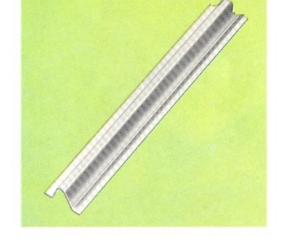
SPLASH RAILS

Properly positioned splash rails are provided on all Aluma Craft except the Canoes, Ducker and the Sportsman. All splash rails are aluminum extrusions, adding extra strength to the hull.

FLOTATION CHAMBERS

Air chamber seats are standard equipment on most Aluma Craft models except on Canoes and the Merry-"M" runabouts where Styrofoam flotation is provided. Because Aluma Craft air chambers and flotation are permanently attached to the hull it is impossible to take an Aluma Craft on the water without this important protection. All air chamber seats are internally braced for extra strength and to add extra rigidity to the hull.







GUNWALES

All Aluma Craft have extruded aluminum gunwales and not simply hull material rolled or doubled over. Note the superior method of interlocking gunwales with bow and stern castings to provide extra stiffness and streamlined appearance. Also note the excellent design to prevent scuffing of oars (or knees elbows). Aluma Craft gunwall, are stronger than solid metal and will never rot, weaken or sliver like a wood gunwale.

What you get

ALUMACraft

YOU GET ...

What we honestly feel are the finest small boats ever offered the American public. Designed, engineered and built by men with many years of experience. You can be assured of getting a model and size to exactly meet your particular boating need.

YOU GET ...

Superb performance . . . years of outboarding pleasure, years of prideful ownership.

YOU GET...

A boat of the finest materials built to precision standards. Every part preformed to exact dimensions and assembled by experienced craftsmen in two modern plants.

YOU GET...

Care and foresight in the many small details that make the perfect boat . . . none of the sharp corners found in some metal boats . . . convenient stowaway oar racks . . . handy carrying handles on most models . . . extra strength where extra strength is needed.

YOU GET ...

Years of carefree enjoyment with never a worry about upkeep or maintenance. No painting, no caulking, no yearly overhaul.

YOU GET ...

Boats built by a company with a sound, honest business policy, determined to maintain its leadership in building boats of outstanding quality, performance, beauty and above all, value.

YOU GET ...

A boat sold through a dealer organization selected for its reliability and pledged to handle Aluma Craft boats in an honest, trustworthy manner.

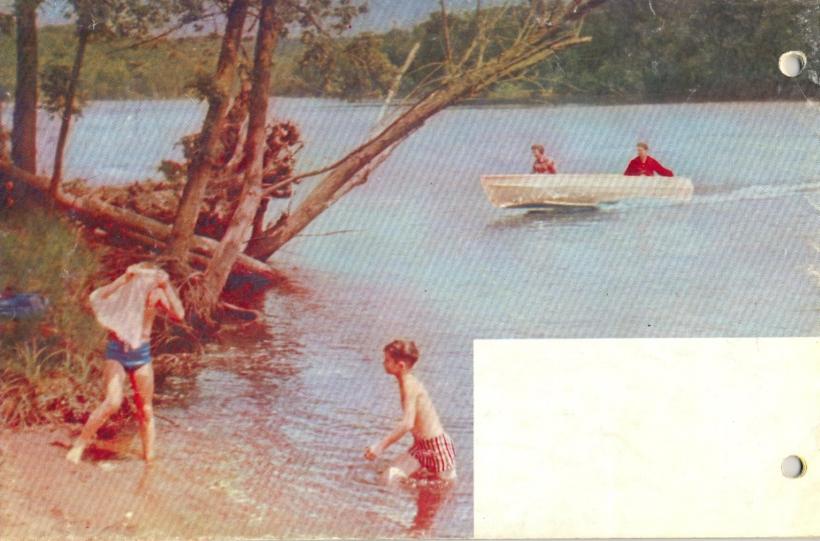
ALLMACraft MODELS NOT SHOWN

In addition to the 14 boats and canoe models shown in this catalog, Aluma Craft also makes and sells, for those who want larger and more luxurious craft, the Aluma Craft Cruiseabout. Ask for a Cruiseabout folder.

We have not illustrated our new 15-foot "Deep-C" model, designed for big waters and off shore use. Ask for special "Deep-C" folder.

ALUMACraft ACCESSORY CATALOG

Illustrates accessories made especially for Aluma Craft, including new Aluma Craft trailer. Ask your dealer.







WO OVAL ALUMACRAFT "QUEEN OF WATERWAY" VINYL DECALS